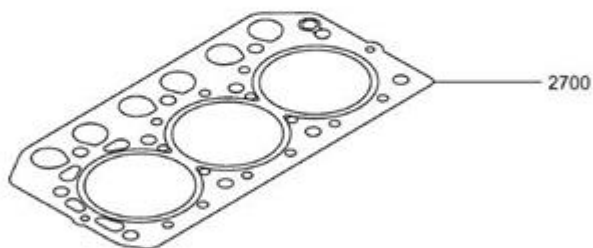
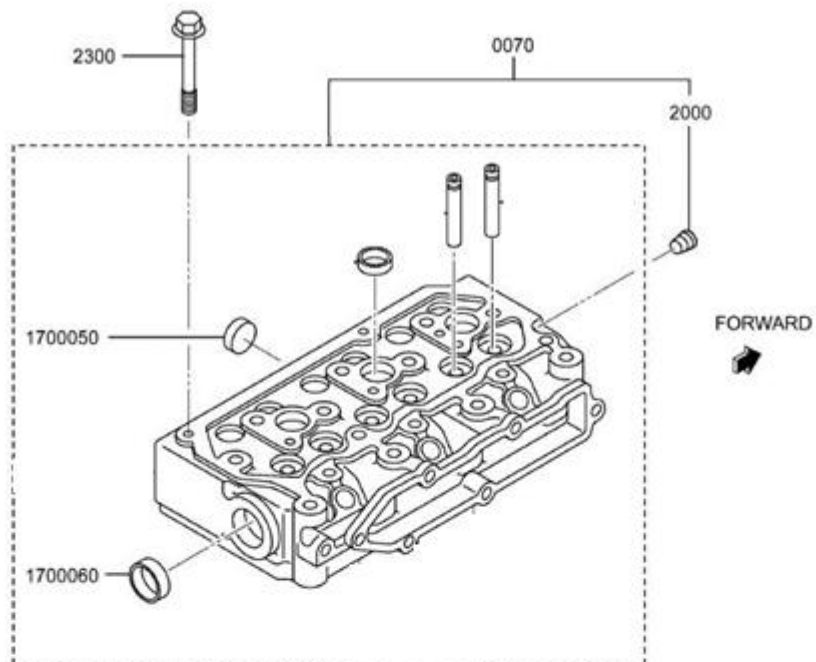


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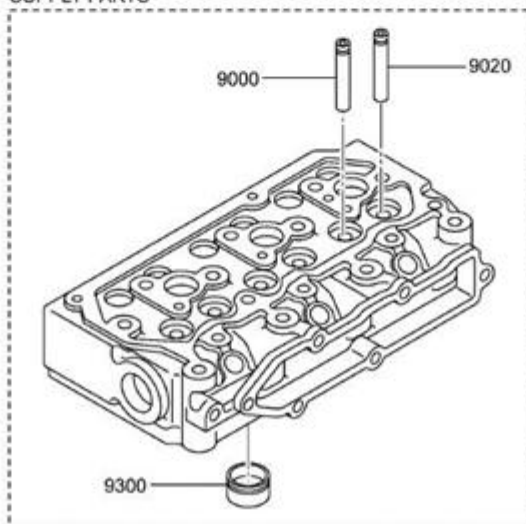
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CYLINDER HEAD



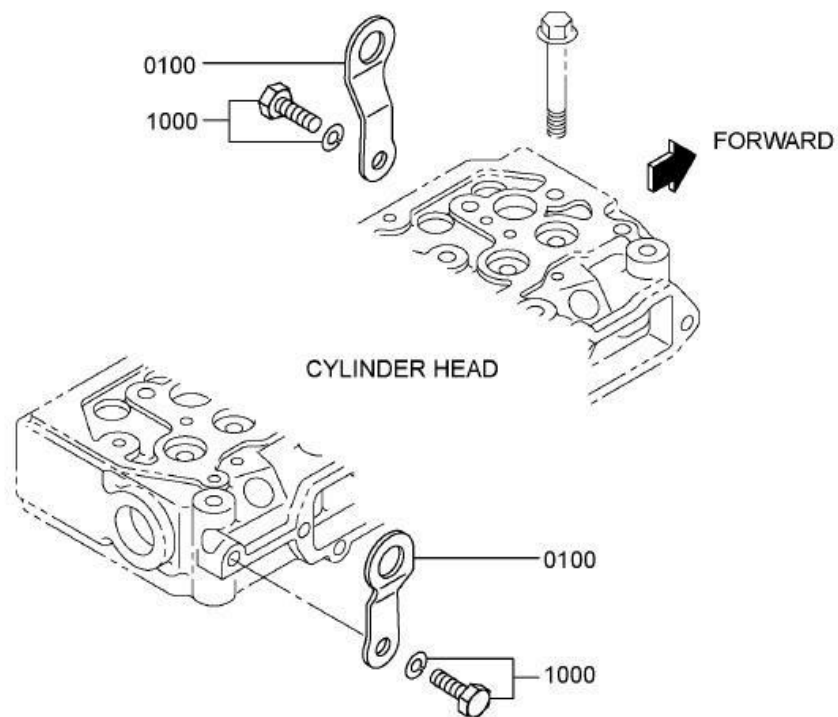
SUPPLY PARTS



1. CYLINDER HEAD

Ref.No	Part No	Part Name	Description	Qty
0070	39207505	HEAD ASSY,CYLINDER		1
1700050	39207379	CAP,SEALING		5
1700060	39207407	CAP,SEALING		1
2000	39207398	PLUG,TAPERED	1/8	1
2300	39207447	BOLT,CYLINDER HEAD		11
2700	39204430	GASKET,CYLINDER HEAD		1
9000	39206435	GUIDE,EXHAUST VALVE	FINISHED	3
9020	39206434	GUIDE,INLET VALVE	FINISHED	3
9300	39207483	JET,COMBUSTION	FINISHED	3

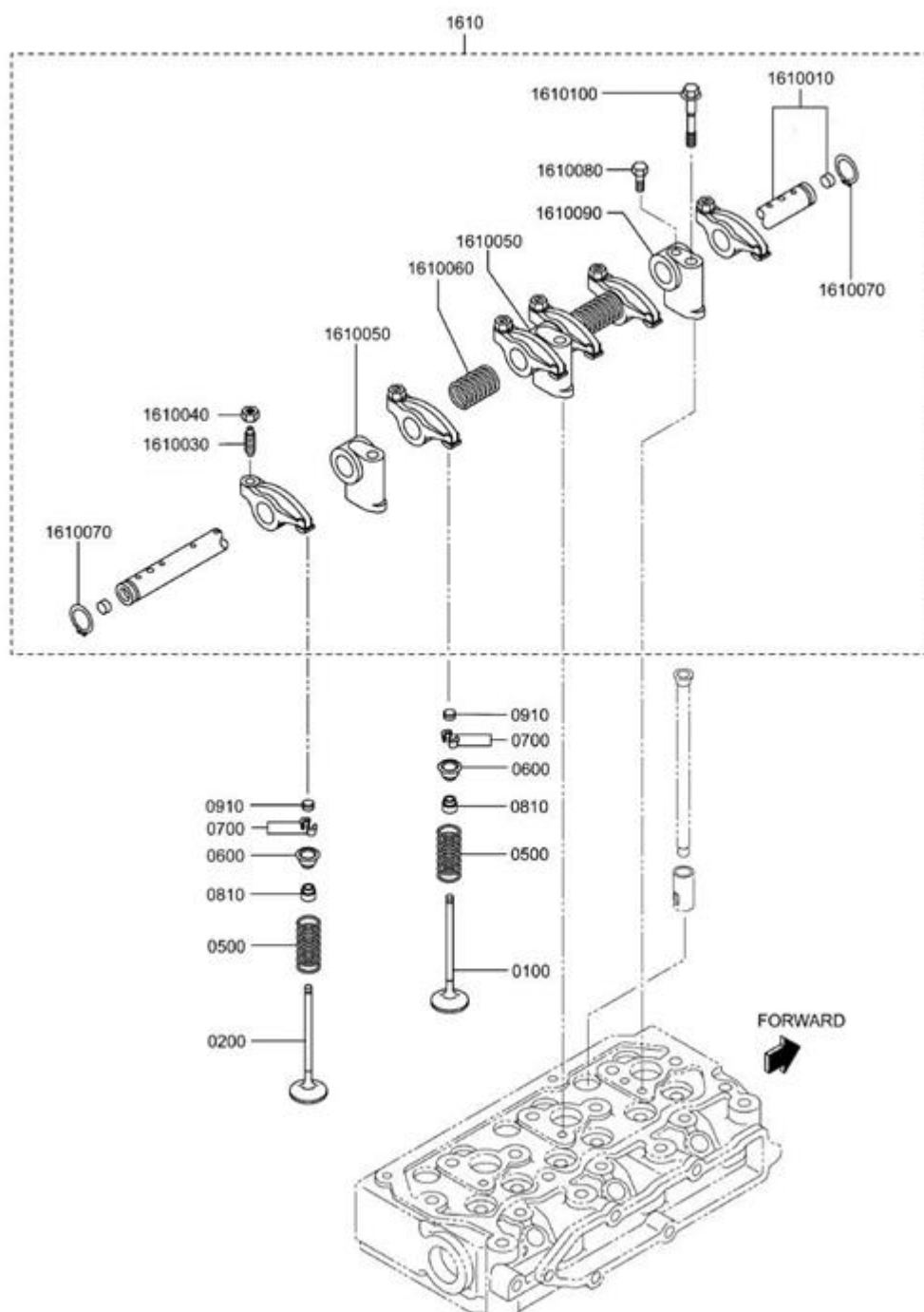
LIFTING EYE



2. LIFTING EYE

Ref. No.	Part No	Part Name	Description	Qty
0100	39207421	HANGER, ENGINE		2
1000	39207395	BOLT, W/WASHER	B/W	2

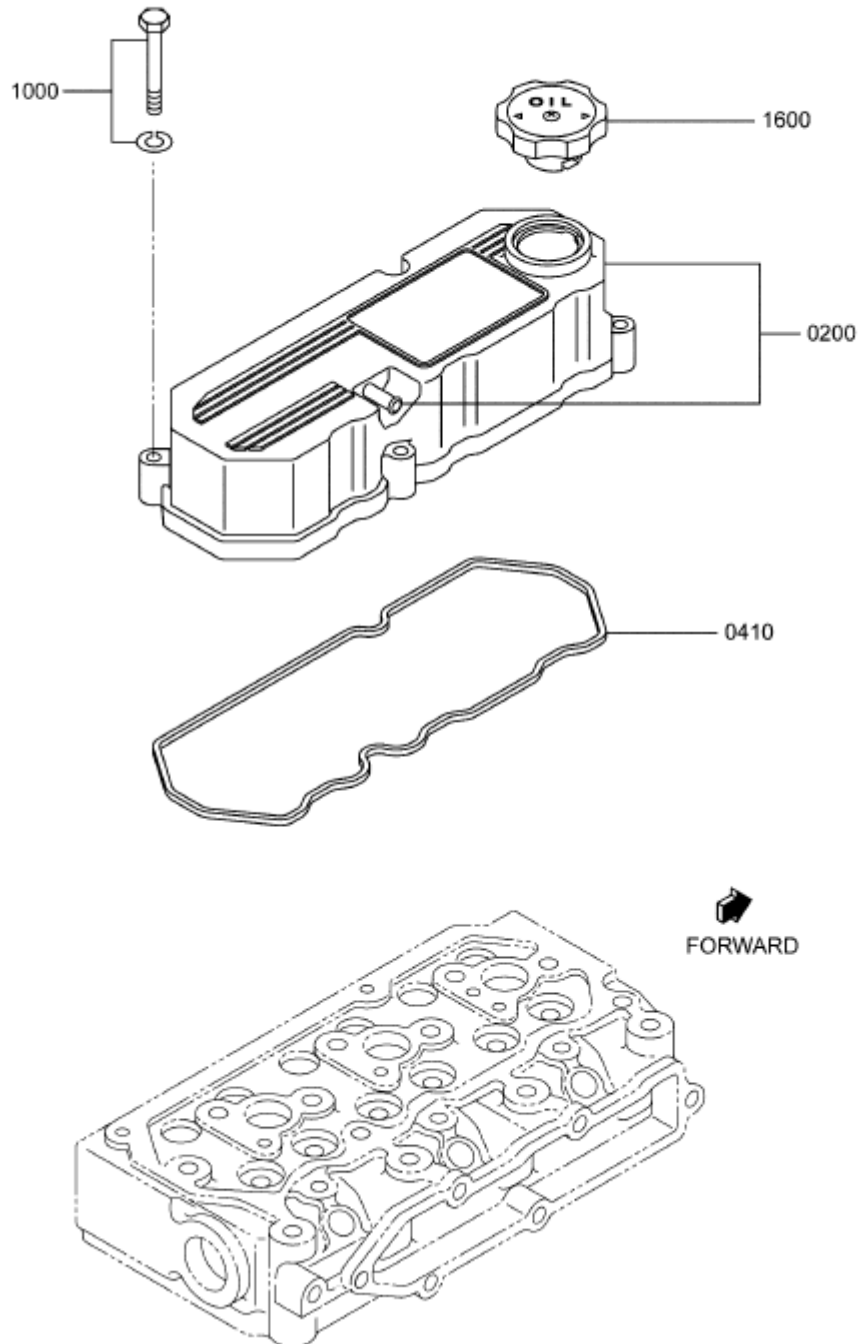
VALVE MECHANISM



3. VALVE MECHANISM

Ref.No	Part No	Part Name	Description	Qty
0100	39205720	VALVE,INLET		3
0200	39205721	VALVE,EXHAUST		3
0500	39205722	SPRING,VALVE		6
0600	39207496	RETAINER,VALVE SPRING		6
0700	39205723	LOCK,SPRING RETAINER		12
0810	39204454	SEAL,VALVE STEM		6
0910	39205927	CAP,VALVE STEM		6
1610	39207503	SHAFT ASSY,ROCKER		1
1610010	39207484	SHAFT ASSY,ROCKER		1
1610030	39206363	SCREW,ROCKER		6
1610040	39206364	NUT,JAM		6
1610050	39207465	BRACKET,ROCKER SHAFT		2
1610060	39207461	SPRING,ROCKER SHAFT		2
1610070	39207415	RING,SNAP		2
1610080	39207409	BOLT		1
1610090	39207467	BRACKET,ROCKER SHAFT		1
1610100	39207488	BOLT,ROCKER BRACKET		3

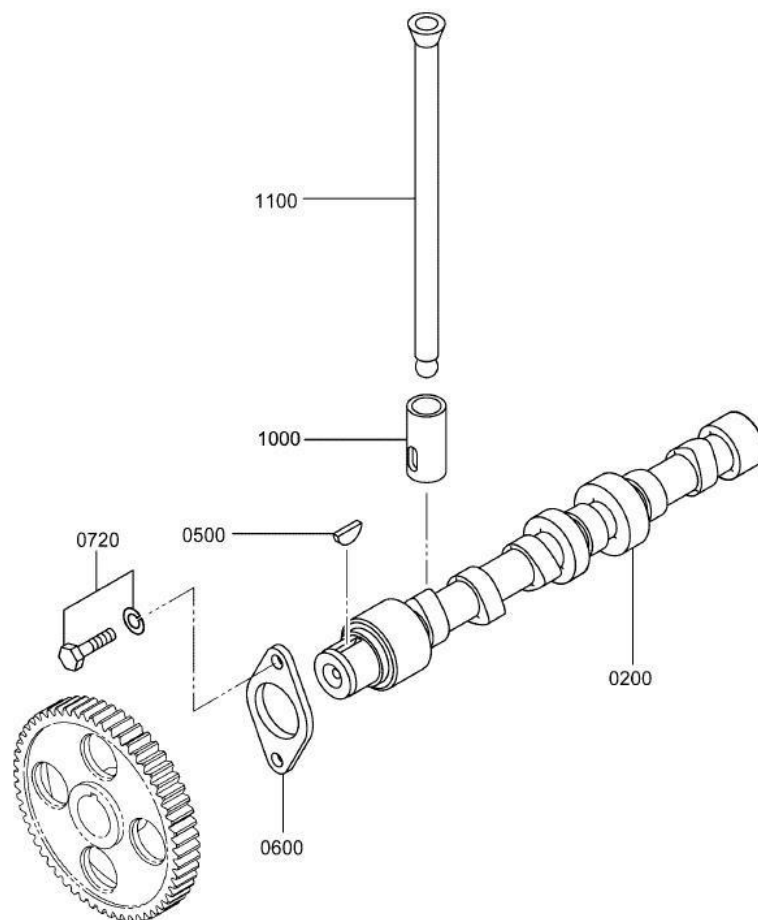
4.ROCKER COVER



4. ROCKER COVER

Ref.No	Part No	Part Name	Description	Qty
0200	39205979	COVER ASSY,ROCKER		1
0410	39204431	GASKET,ROCKER COVER		1
1000	39207414	BOLT,W/WASHER	B/W	4
1600	39206095	CAP,OIL FILLER		1

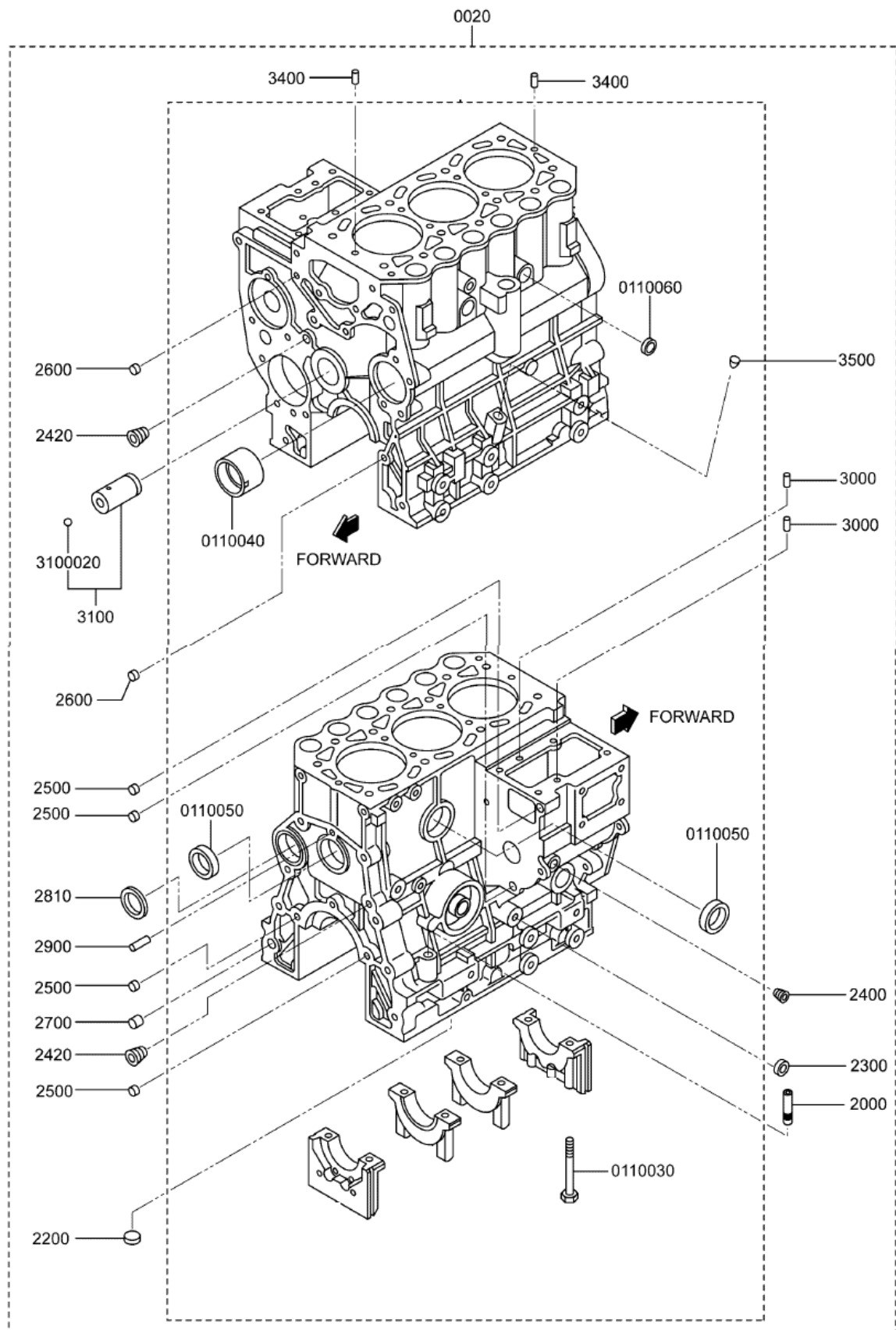
CAMSHAFT & TAPPET



5. CAMSHAFT & TAPPET

Ref.No	Part No	Part Name	Description	Qty
0200	39206436	CAMSHAFT		1
0500	39206386	KEY,WOODRUFF		1
0600	39207472	PLATE,THRUST		1
0720	39207384	BOLT,W/WASHER	B/W	2
1000	39206437	TAPPET		6
1100	39206438	ROD,PUSH		6

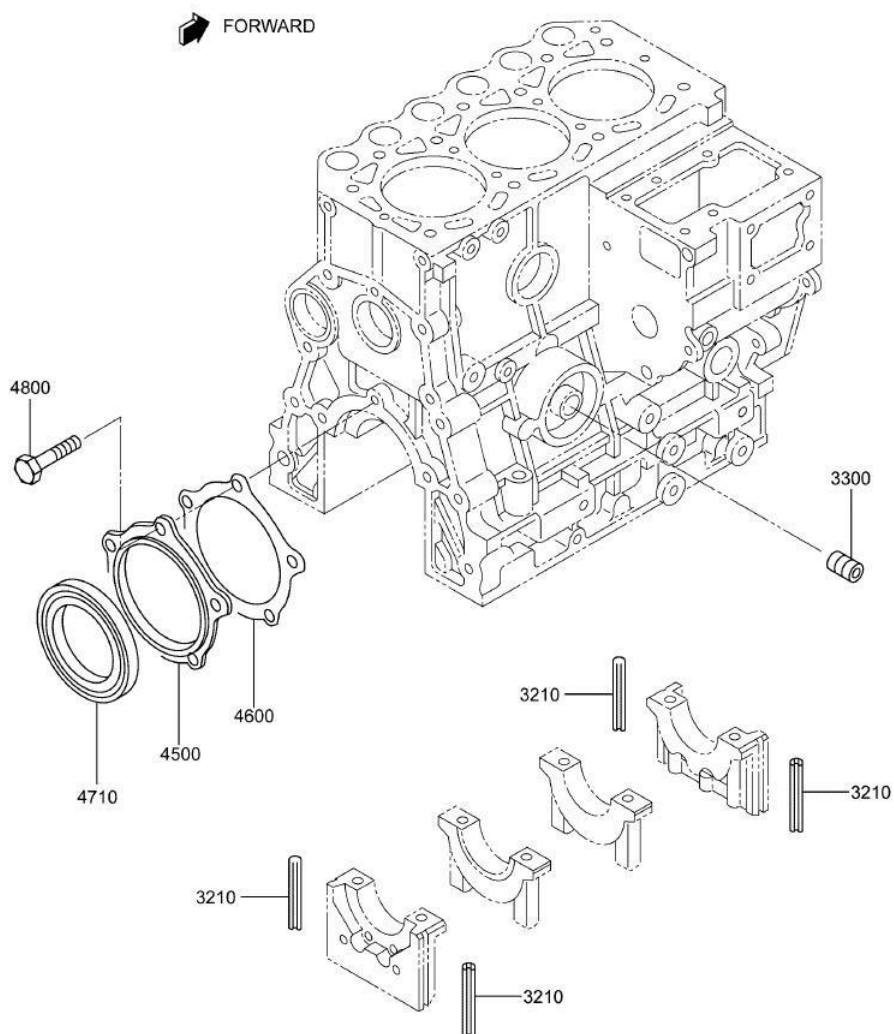
CRANKCASE (ASSY)



6. CRANKCASE (ASSY)

Ref.No	Part No	Part Name	Description	Qty
0020	39207504	BLOCK ASSY,CYLINDER		AR
0110030	39207448	BOLT,BEARING CAP		8
0110040	39206366	BUSH,CAMSHAFT		1
0110050	39207433	CAP,SEALING		2
0110060	39207378	CAP,SEALING		2
2000	39207424	GUIDE,OIL LEVEL GAUGE		1
2200	39207377	CAP,SEALING		1
2300	39207375	CAP,SEALING		1
2400	39207398	PLUG,TAPERED	1/8	1
2420	39207411	PLUG,TAPERED MEC.		2
2500	39207494	BUSHING,KNOCK	8X9	4
2600	39207493	BUSHING,KNOCK	8X13	2
2700	39207495	BUSHING,KNOCK	12X9	1
2810	39207425	PLUG,EXPANSION		1
2900	39207491	PIN,DOWEL		1
3000	39207489	PIN,DOWEL		2
3100	39207459	SHAFT ASSY,IDLER		1
3100020	39207405	STEEL BALL,BEARING		1
3400	39207408	PIN,DOWEL		2
3500	39207432	PLUG,TAPERED		1

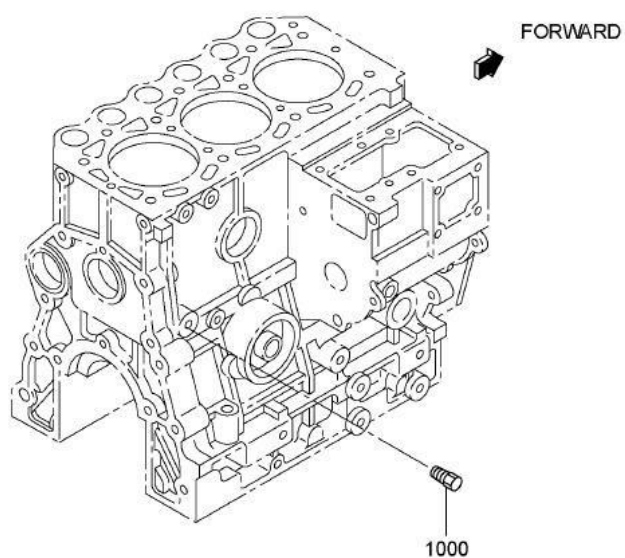
CRANKCASE (OIL SEAL CASE)



7. CRANKCASE (OIL SEAL CASE)

Ref.No	Part No	Part Name	Description	Qty
3210	39204425	SEAL,SIDE		4
3300	39207420	SHAFT,OIL FILTER		1
4500	39207466	CASE,OIL SEAL		1
4600	39204433	GASKET,OIL SEAL CASE		1
4710	39204424	SEAL,OIL		1
4800	39207371	BOLT	8X20	5

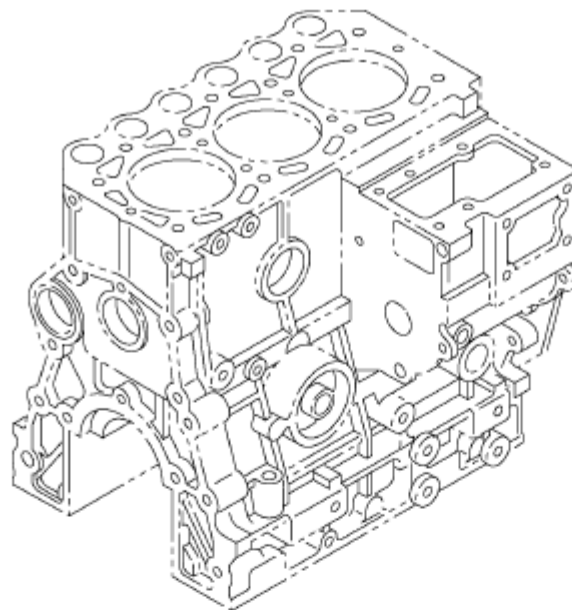
DRAIN COCK & PIPE



8. DRAIN COCK & PIPE

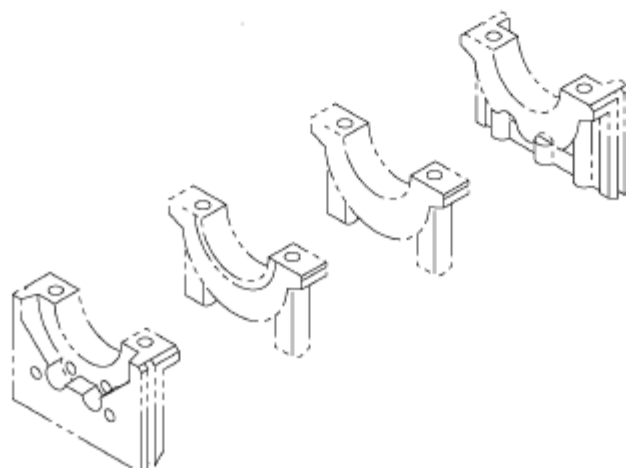
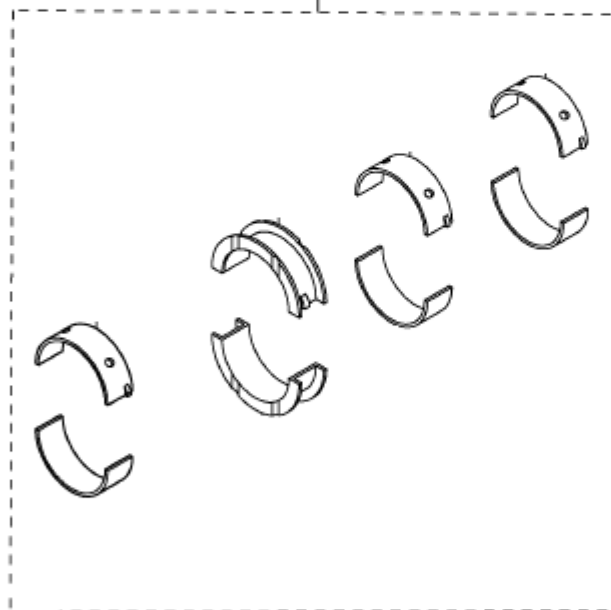
Ref.No	Part No	Part Name	Description	Qty
1000	39207410	PLUG,TAPERED	1/4NPTF	1

MAIN BEARING



FORWARD

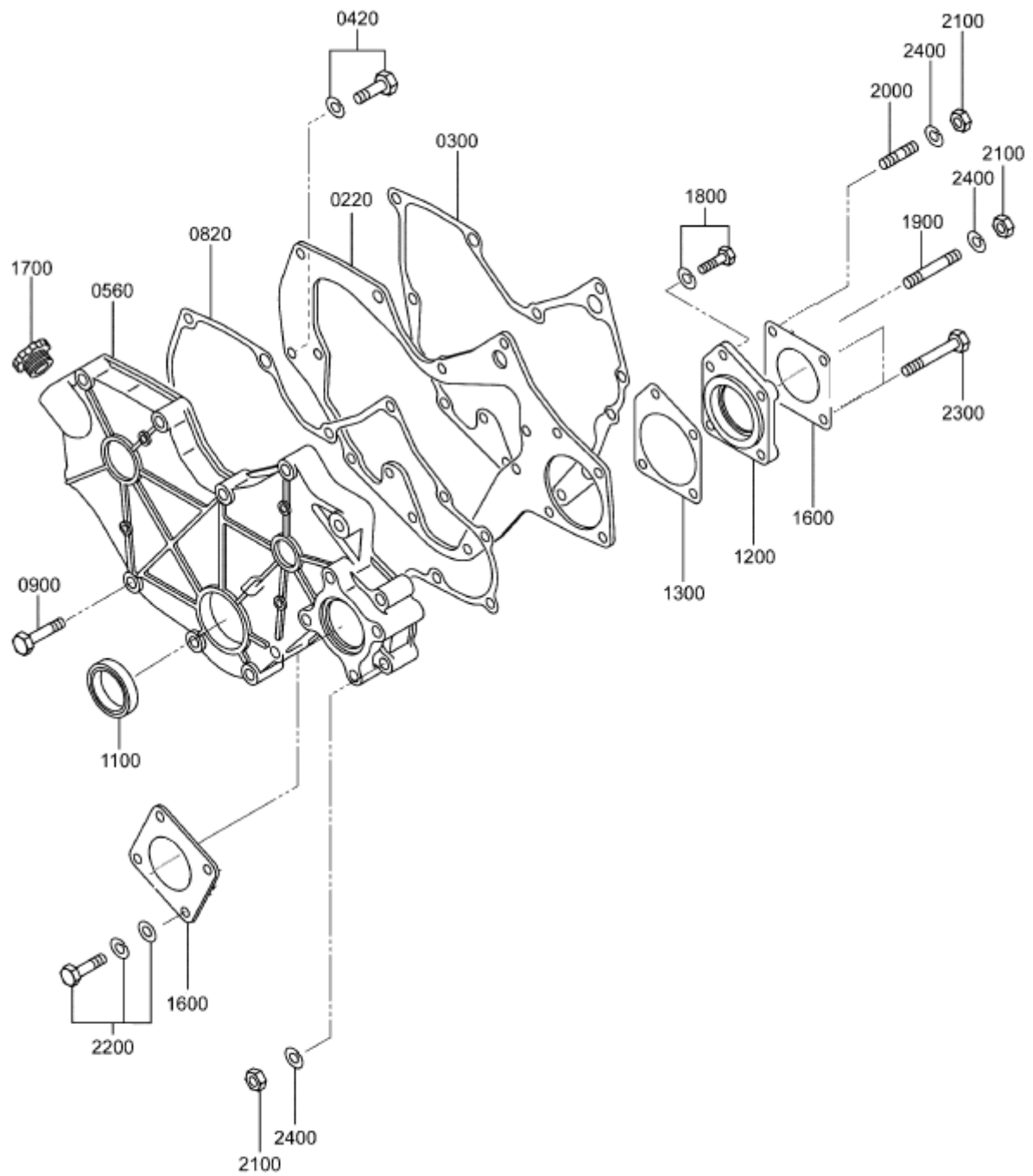
9100 · 9200
9300 · 9400



9. MAIN BEARING

Ref.No	Part No	Part Name	Description	Qty
9100	39206369	BEARING SET,CRANKSHAFT		1
9200	39206370	BEARING SET,CRANKSHAFT	U.S 0.25	1
9300	39206371	BEARING SET,CRANKSHAFT	U.S 0.50	1
9400	39206372	BEARING SET,CRANKSHAFT	U.S 0.75	1

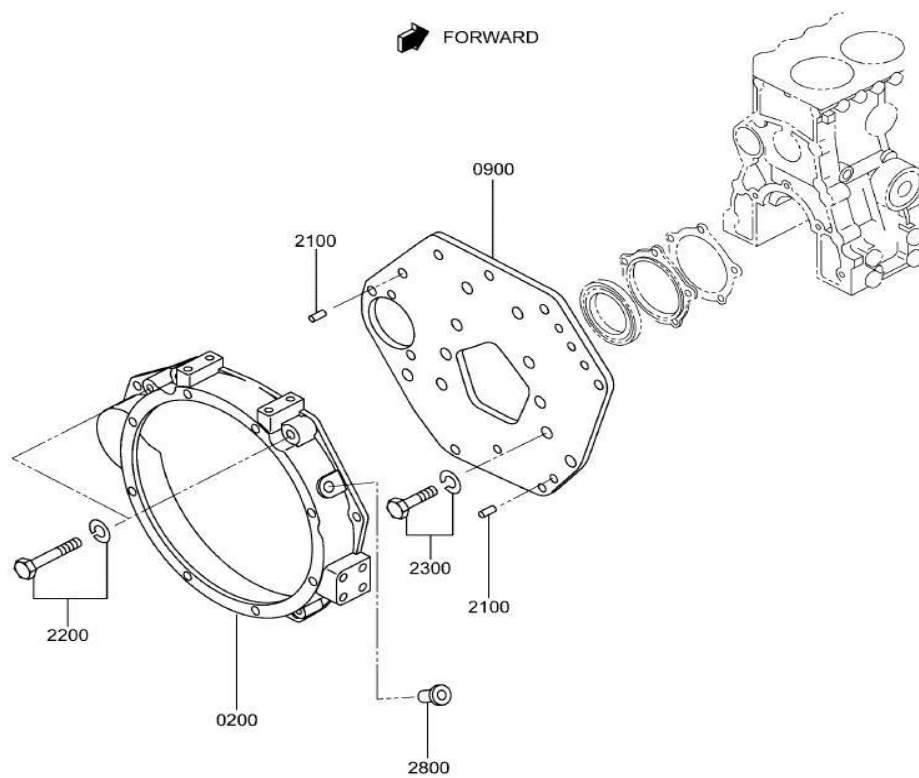
TIMING GEAR CASE



10. TIMING GEAR CASE

Ref.No	Part No	Part Name	Description	Qty
0220	39207474	PLATE,FRONT		1
0300	39204434	GASKET,FRONT PLATE		1
0420	39207384	BOLT,W/WASHER		5
0560	39205980	CASE,GEAR		1
0820	39207463	GASKET,GEAR CASE		1
0900	39206432	BOLT	8X45	8
1100	39204451	SEAL,OIL		1
1200	39207471	HOUSING,GEAR PUMP		1
1300	39204435	GASKET,HOUSING		1
1600	39204415	GASKET,OIL PUMP		2
1700	39205994	CAP,FILLER		1
1800	39207385	BOLT,W/WASHER	B/W	1
1900	39207412	STUD	8X40	1
2000	39207418	STUD	8X22	1
2100	39207368	NUT		4
2200	39207403	BOLT,W/WASHER	B/W	4
2300	39207393	BOLT		2
2400	39207370	WASHER,SPRING		4

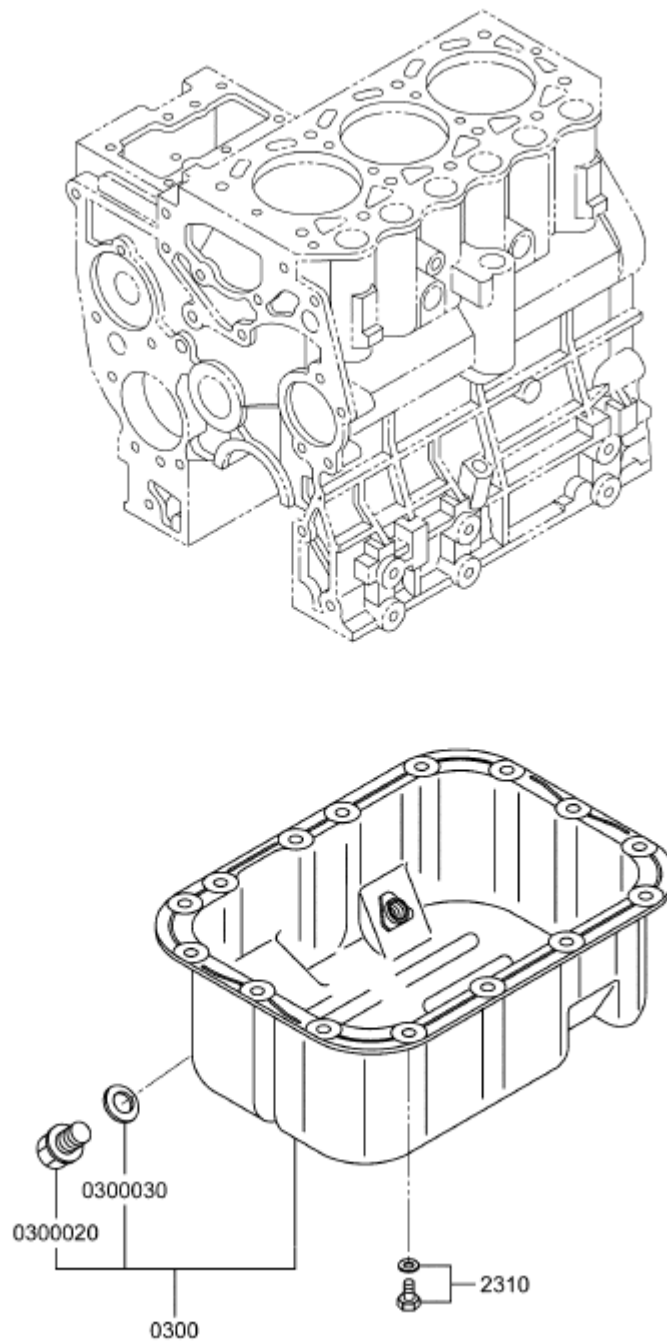
FLYWHEEL HOUSING



11. FLYWHEEL HOUSING

Ref.No	Part No	Part Name	Description	Qty
0200	39205073	HOUSING,FLYWHEEL		1
0900	39207485	PLATE,REAR		1
2100	39207564	PIN,KNOCK		2
2200	39207565	BOLT,W/WASHER	B/W	2
2300	39207566	BOLT,W/WASHER	B/W	13
2800	39207567	PLUG		1

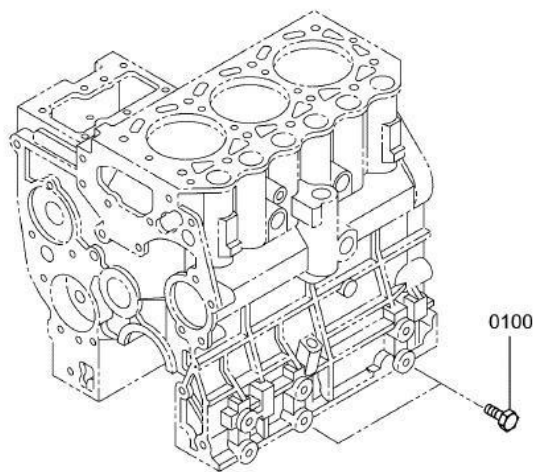
OIL PAN



12. OIL PAN

Ref.No	Part No	Part Name	Description	Qty
0300	39206439	PAN ASSY,OIL		1
0300020	39204436	PLUG OIL DRAIN		1
0300030	39204452	GASKET,OIL DRAIN		1
2310	39207384	BOLT,W/WASHER	B/W	15

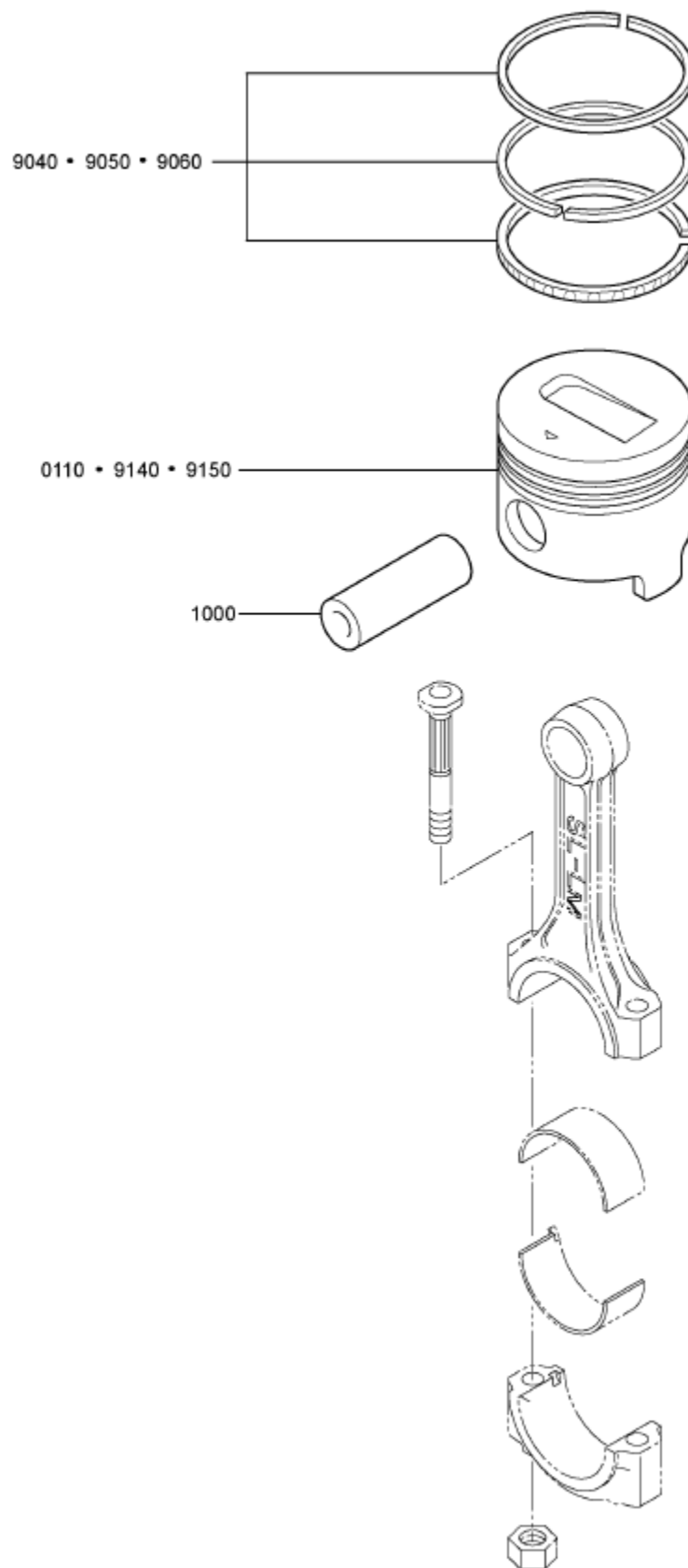
ENGINE SUPPORT



13. ENGINE SUPPORT

Ref.No	Part No	Part Name	Description	Qty
0100	39207400	BOLT		4

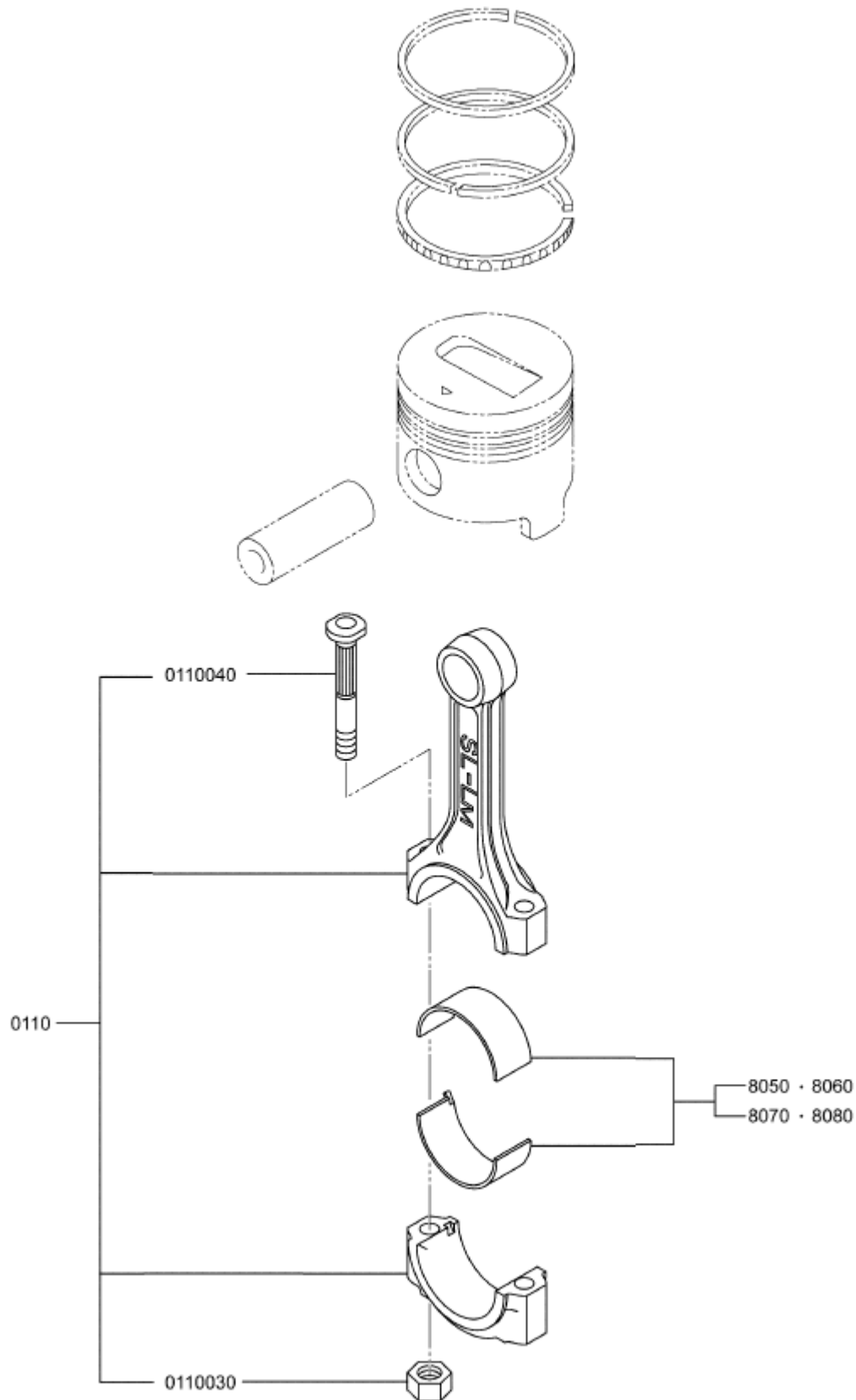
PISTON



14. PISTON

Ref.No	Part No	Part Name		Qty
0110	39206433	PISTON		3
1000	39206376	PIN,PISTON		3
9040	39206377	RING SET,PISTON		3
9050	39206378	RING SET,PISTON	O.S 0.25	3
9060	39206379	RING SET,PISTON	O.S 0.50	3
9140	39207481	PISTON	O.S 0.25	3
9150	39206381	PISTON	O.S 0.50	3

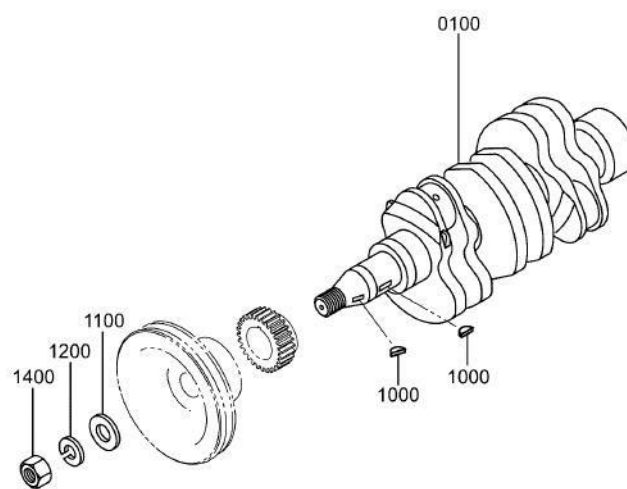
CONNECTING ROD



15. CONNECTING ROD

Ref.No	Part No	Part Name		Qty
0110	39206440	ROD ASSY,CONNECTING		3
0110030	39207430	NUT,CONNECTING ROD		6
0110040	39207454	BOLT,CONNECTING ROD		6
8050	39206382	BEARING SET,CON-ROD		3
8060	39206383	BEARING SET,CON-ROD	U.S 0.25	3
8070	39206384	BEARING SET,CON-ROD	U.S 0.50	3
8080	39206385	BEARING SET,CON-ROD	U.S 0.75	3

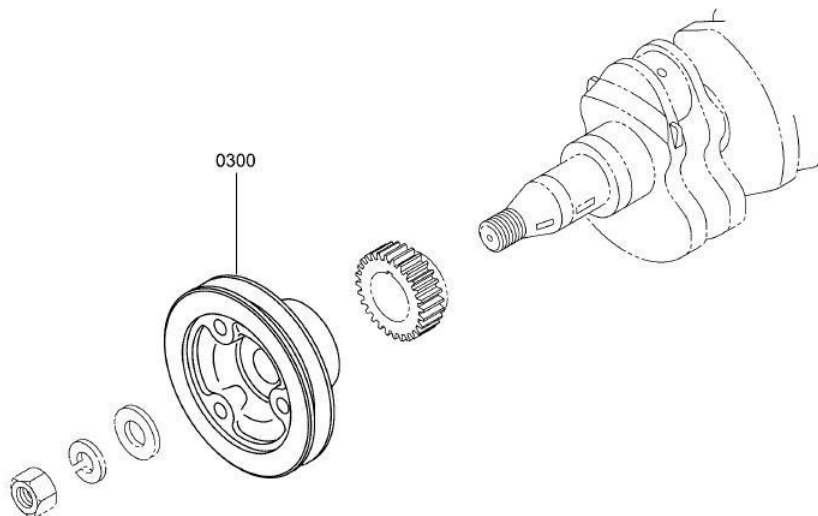
CRANKSHAFT



16. CRANKSHAFT

Ref.No	Part No	Part Name	Description	Qty
0100	39206441	CRANKSHAFT		1
1000	39206386	KEY,WOODRUFF		2
1100	39207417	WASHER,PLAIN		1
1200	39207388	WASHER,SPRING		1
1400	39207490	NUT		1

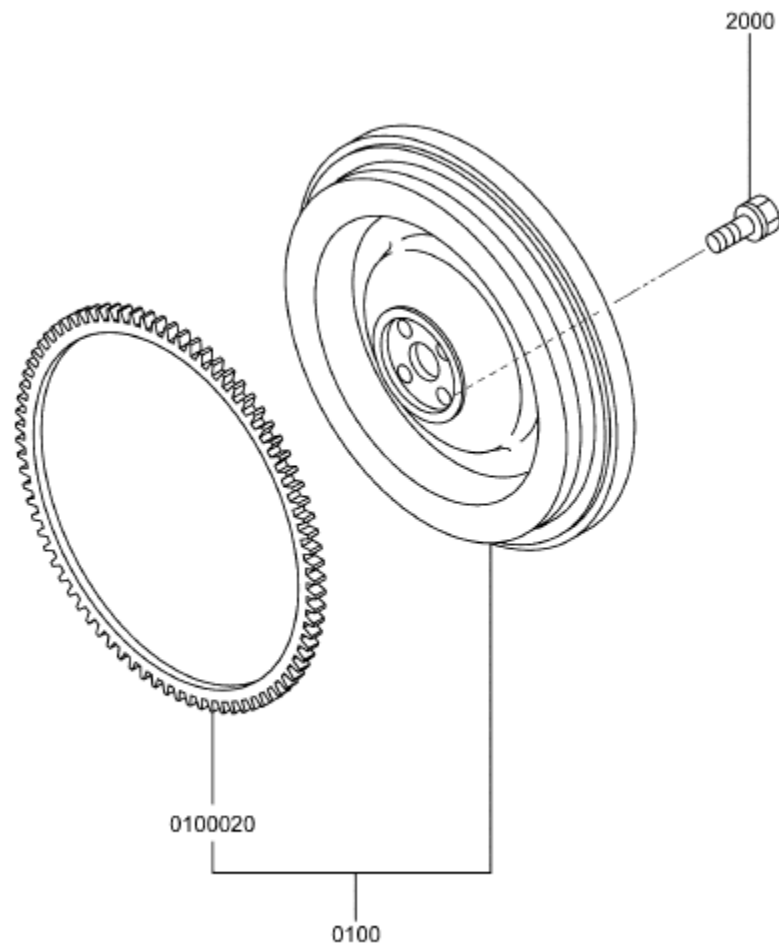
CRANK PULLEY



17. CRANK PULLEY

Ref.No	Part No	Part Name	Description	Qty
0300	39205982	PULLEY,CRANK		1

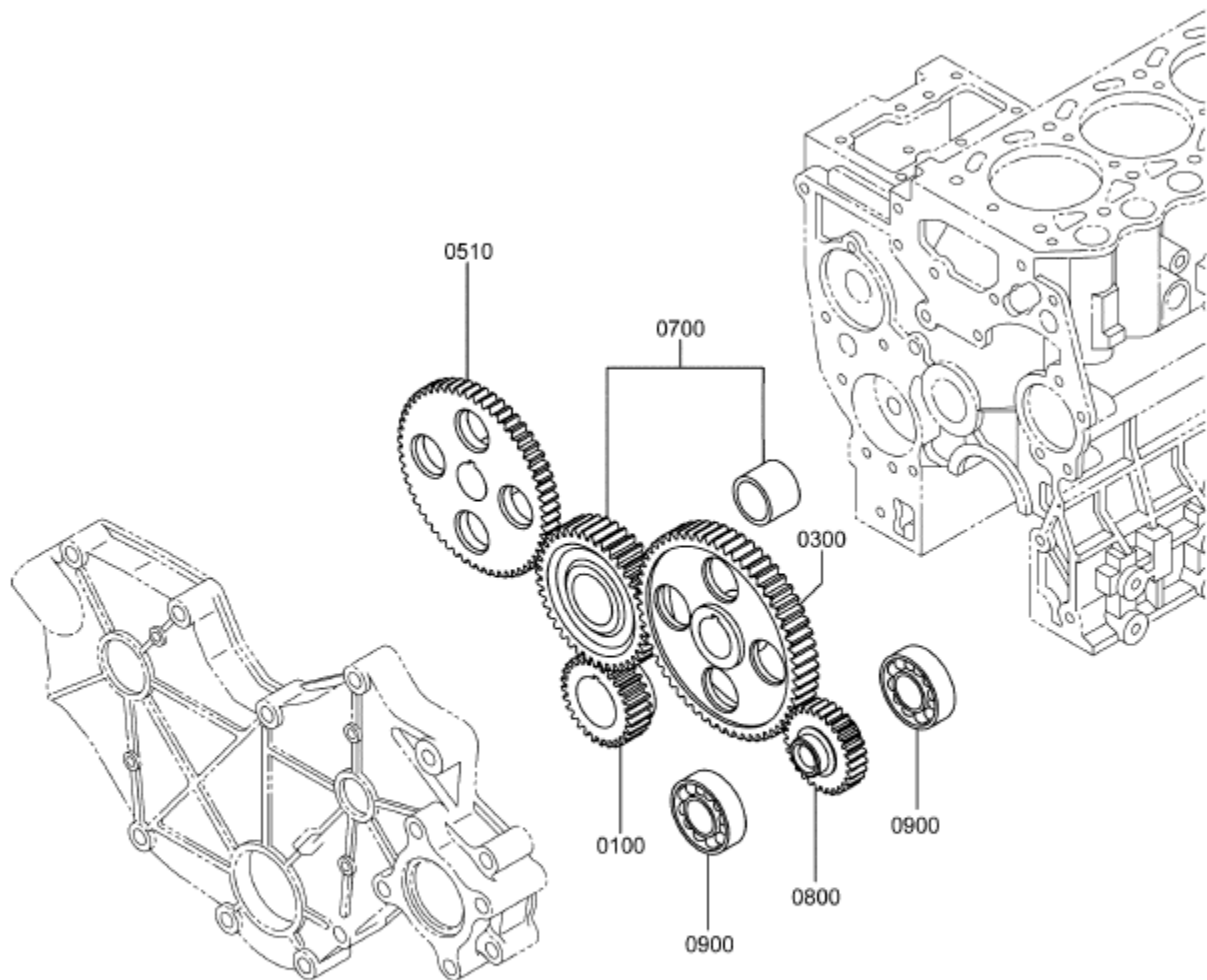
FLYWHEEL



18. FLYWHEEL

Ref.No	Part No	Part Name	Description	Qty
0100	39206442	FLYWHEEL SUB ASSY		1
0100020	39205928	GEAR,RING	Z=120	1
2000	39207303	BOLT,DRIVE PLATE		4

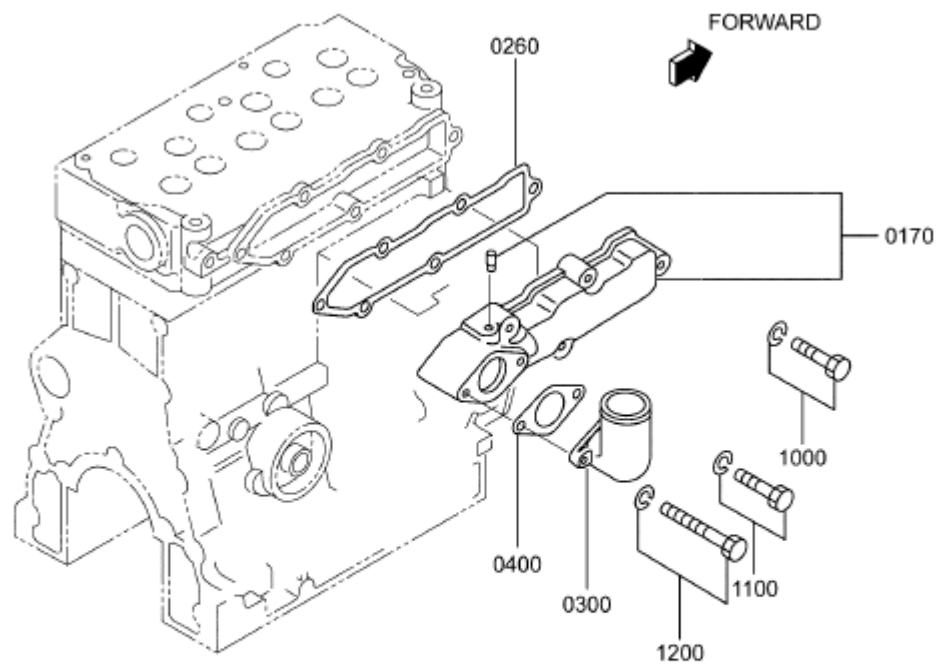
TIMING GEAR



19. TIMING GEAR

Ref.No	Part No	Part Name	Description	Qty
0100	39206448	GEAR,CRANKSHAFT	Z=28	1
0300	39206447	GEAR,CAMSHAFT	Z=56	1
0510	39206446	GEAR,INJECTION PUMP	Z=56	1
0700	39206445	GEAR ASSY,IDLER	Z=39	1
0800	39206444	GEAR,OIL PUMP	Z=28	1
0900	39206443	BEARING,BALL		2

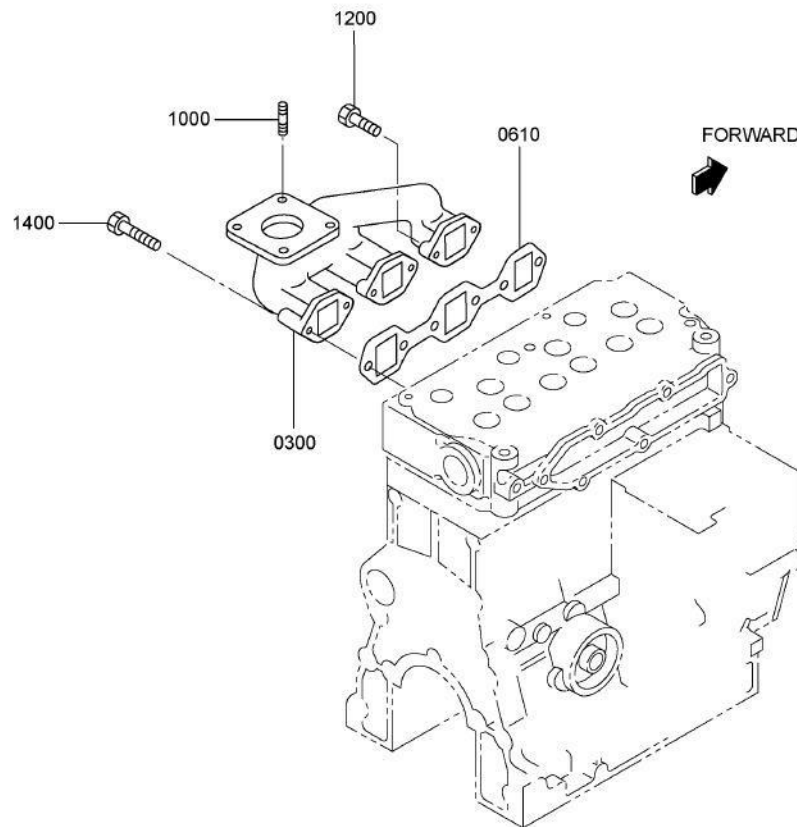
INLET SYSTEM



20. INLET SYSTEM

Ref.No	Part No	Part Name	Description	Qty	
0170	39207473	COVER ASSY,INLET		1	
260	39204437	GASKET,INLET COVER		1	
300	39205993	PIPE,INLET		1	
400	39205929	GASKET,INLET PIPE		1	
1000	39207390	BOLT,W/WASHER	B/W	5	
1100	39207559	BOLT,W/WASHER	B/W	1	
1200	39207399	BOLT,W/WASHER	B/W	1	

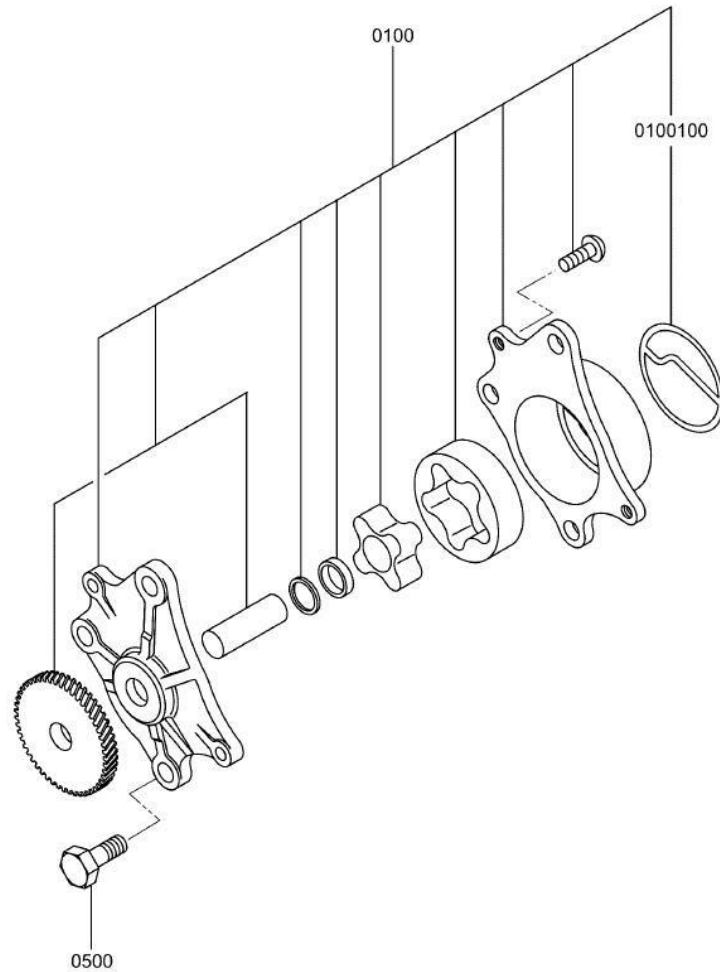
EXHAUST SYSTEM



21. EXHAUST SYSTEM

Ref.No	Part No	Part Name	Description	Qty
0300	39204438	MANIFOLD,EXHAUST		1
0610	39204432	GASKET,EXHAUST MANIFOLD		1
1000	39207392	STUD		4
1200	39207389	BOLT		4
1400	39207406	BOLT		2

OIL PUMP

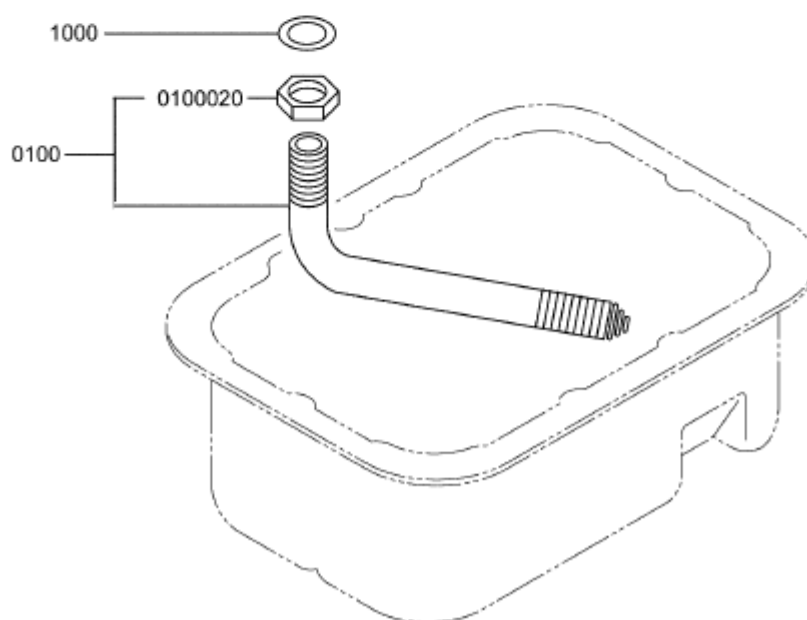
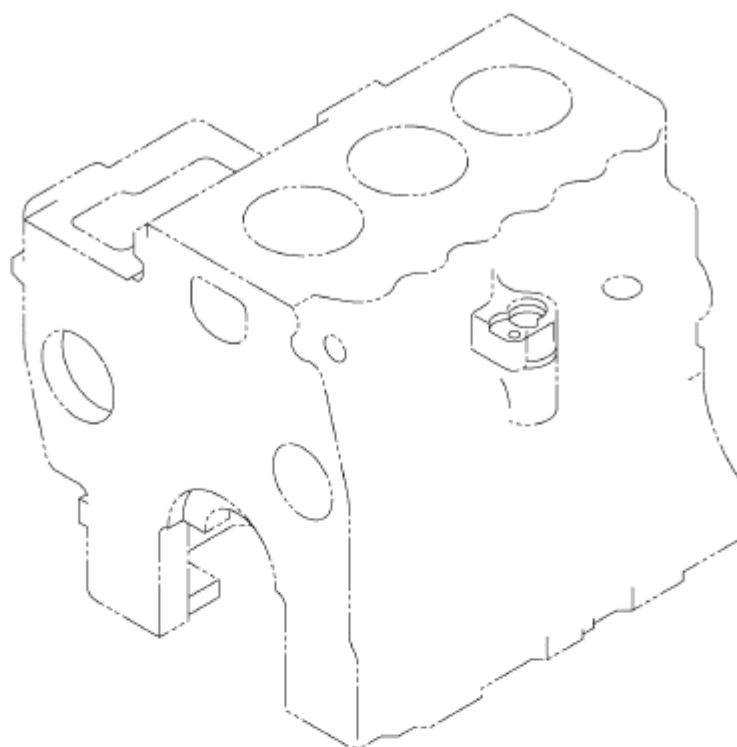


NOTE : The shaft and inner rotor and gear which are force fitted to each other are not to be supplied individually.

22. OIL PUMP

Ref.No	Part No	Part Name	Description	Qty
0100	39205930	PUMP ASSY,OIL		1
100100	39204427	PACKING,BODY		1
500	39207373	BOLT		3

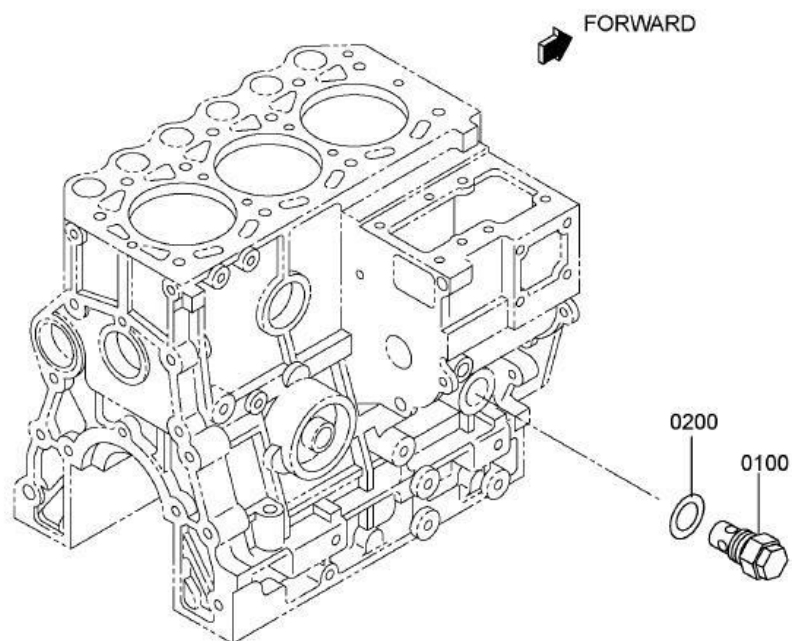
OIL STRAINER



23. OIL STRAINER

Ref.No	Part No	Part Name	Description	Qty
0100	39206390	STRAINER ASSY		1
0100020	39207396	NUT,JAM		1
1000	39204439	GASKET		1

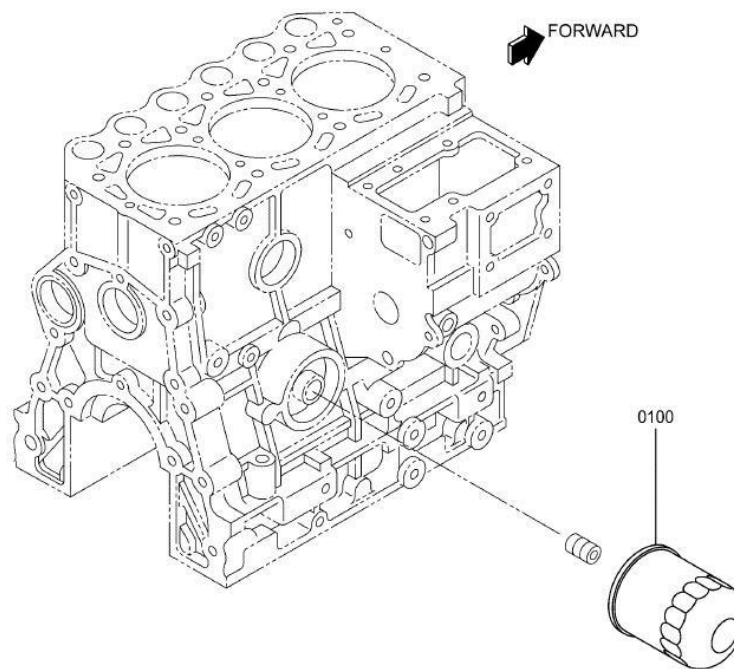
OIL SYSTEM



24. OIL SYSTEM

Ref.No	Part No	Part Name	Description	Qty
0100	39205931	VALVE ASSY,RELIEF		1
200	39204440	GASKET		1

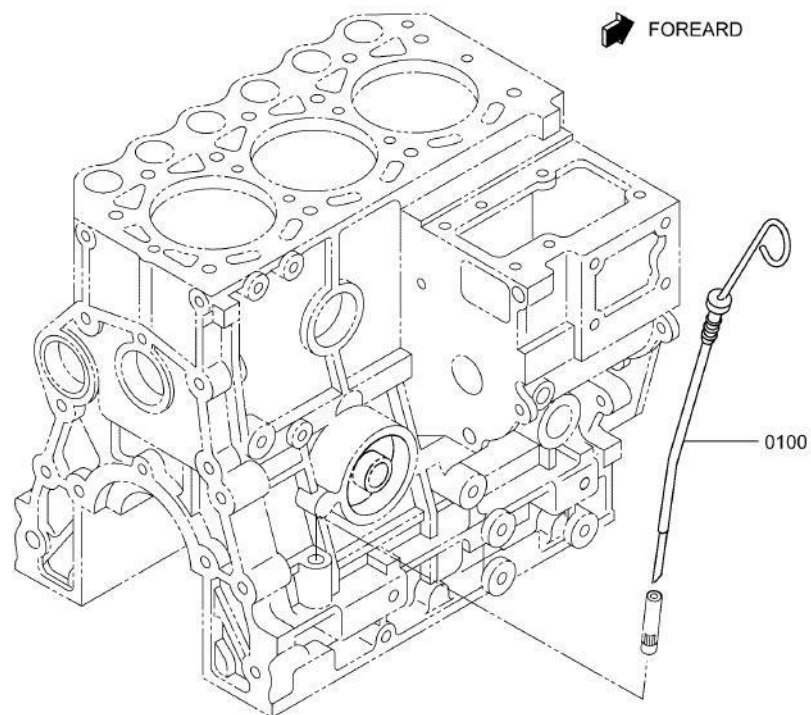
OIL FILTER



25. OIL FILTER

Ref.No	Part No	Part Name	Description	Qty
0100	39204417	FILTER ASSY,OIL		1

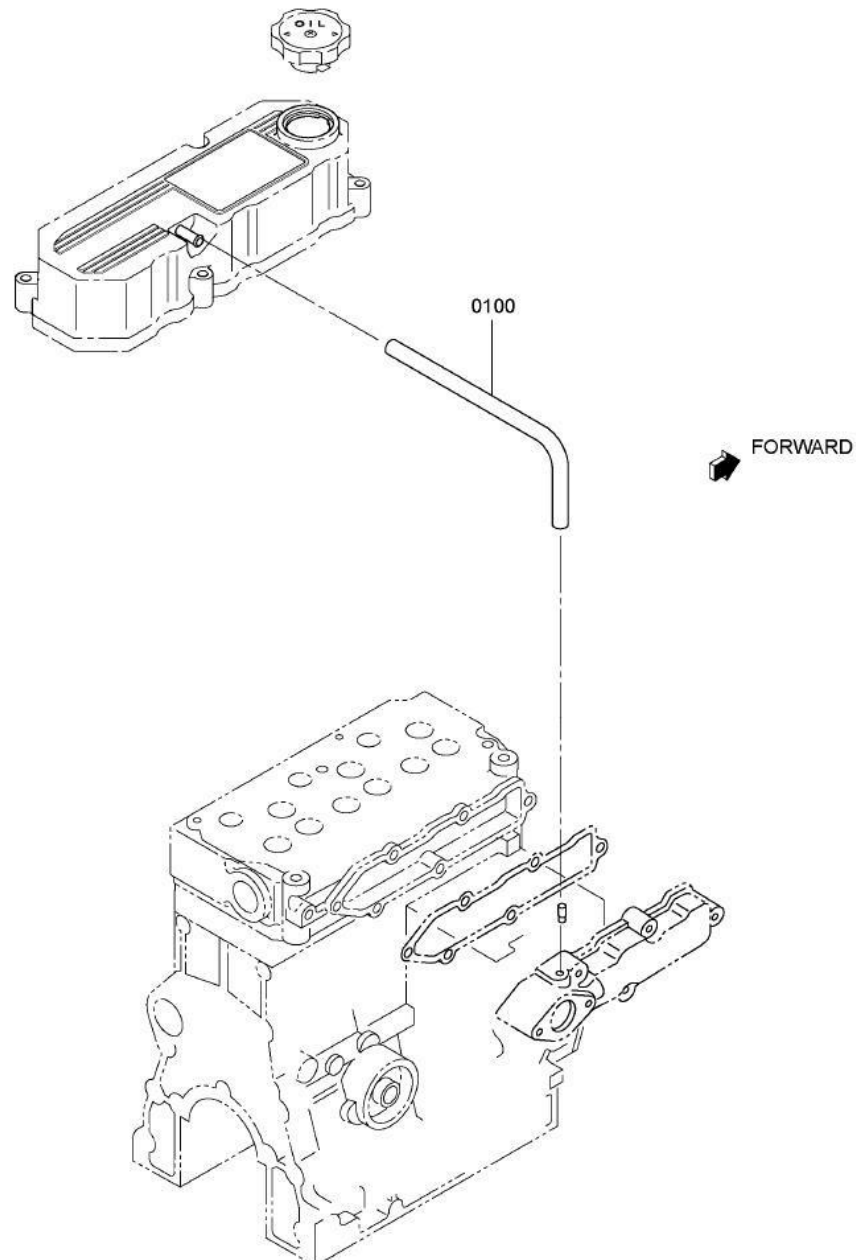
OIL FILLER & GAGE



26. OIL FILLER & GAGE

Ref.No	Part No	Part Name	Description	Qty
0100	39206449	GAGE,OIL LEVEL		1

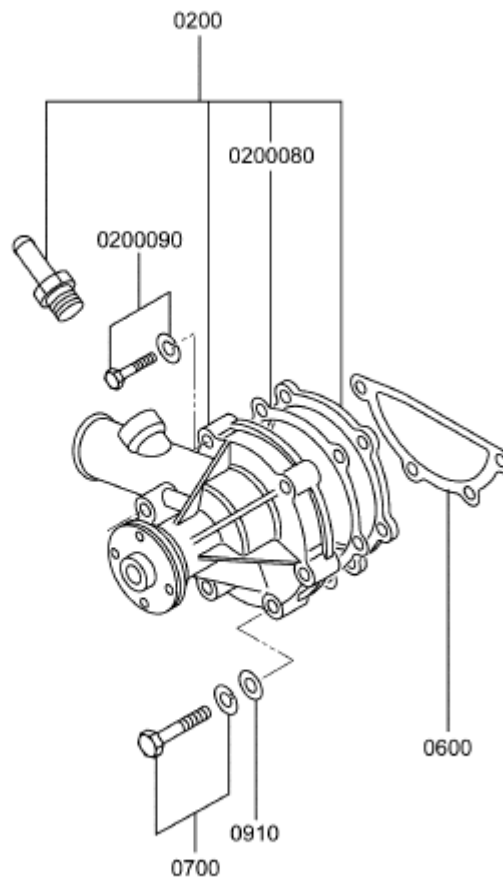
BREATHER



27. BREATHER

Ref.No	Part No	Part Name	Description	Qty
0100	39204441	PIPE,AIR BREATHER		1

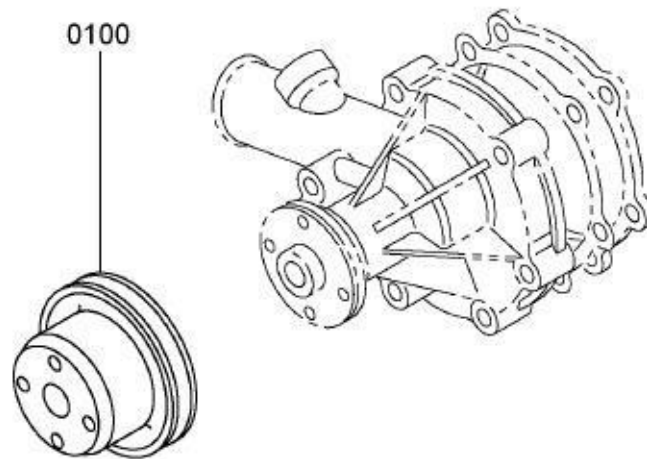
WATER PUMP



28. WATER PUMP

Ref.No	Part No	Part Name	Description	Qty
0200	39206392	PUMP ASSY,WATER		1
0200080	39205367	GASKET,WATER PUMP		1
0200090	39207383	BOLT,W/WASHER	B/W	2
0600	39204442	GASKET,WATER PUMP		1
0700	39207394	BOLT,W/WASHER	B/W	3
0910	39207372	WASHER,PLAIN		4

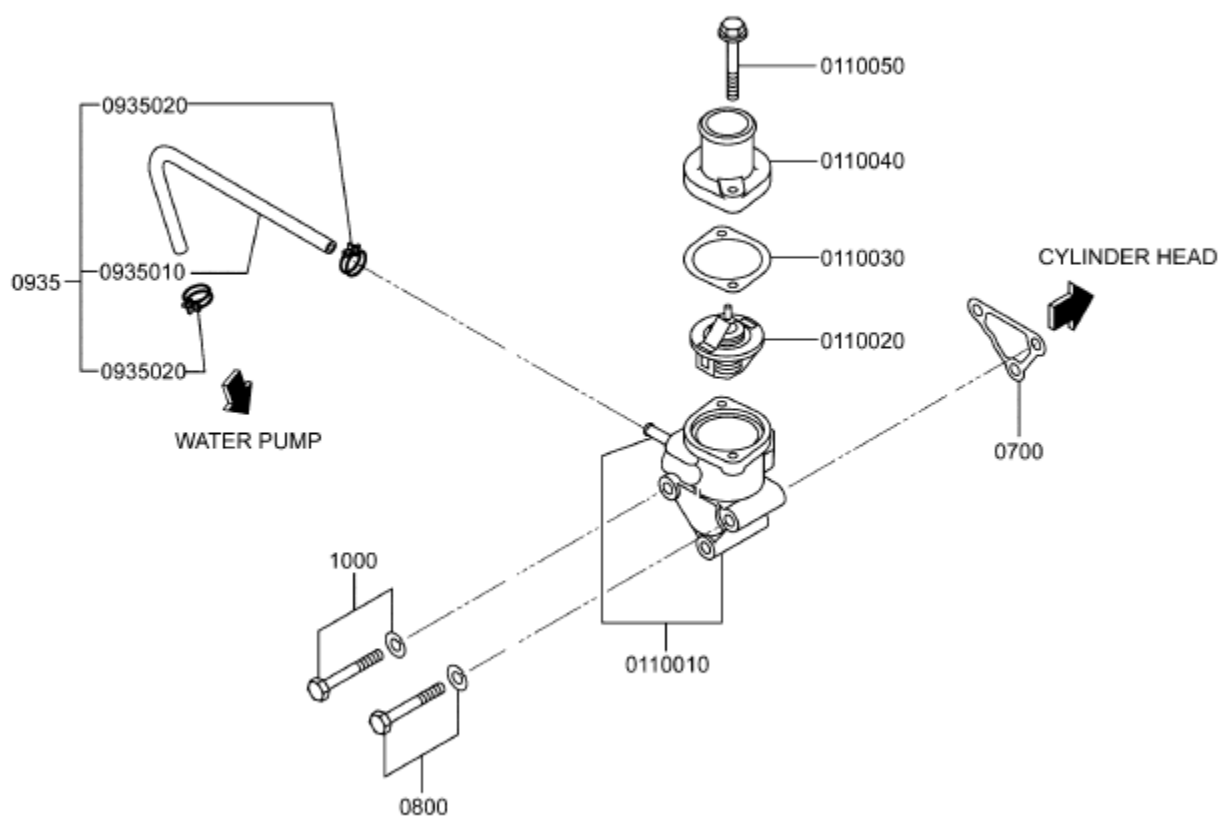
WATER PUMP PULLEY



29. WATER PUMP PULLEY

Ref.No	Part No	Part Name	Description	Qty
0100	39206450	PULLEY,WATER PUMP		1

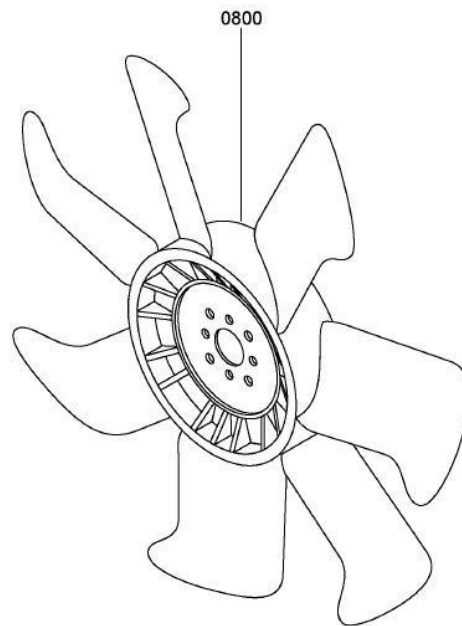
COOLING SYSTEM



30. COOLING SYSTEM

Ref.No	Part No	Part Name	Description	Qty
110010	39207480	CASE ASSY,THERMOSTAT		1
110020	39205932	THERMOSTAT		1
110030	39206394	GASKET,THERMOSTAT		1
110040	39207460	COVER,THERMOSTAT		1
110050	39205991	BOLT,FLANGE		2
700	39204444	GASKET,THERMO CASE		1
800	39207399	BOLT,W/WASHER	B/W	2
935	39207458	HOSE ASSY,BY-PASS		1
935010	39204443	HOSE,BY-PASS		1
935020	39206396	CLAMP,HOSE		2
1000	39207401	BOLT,W/WASHER	B/W	1

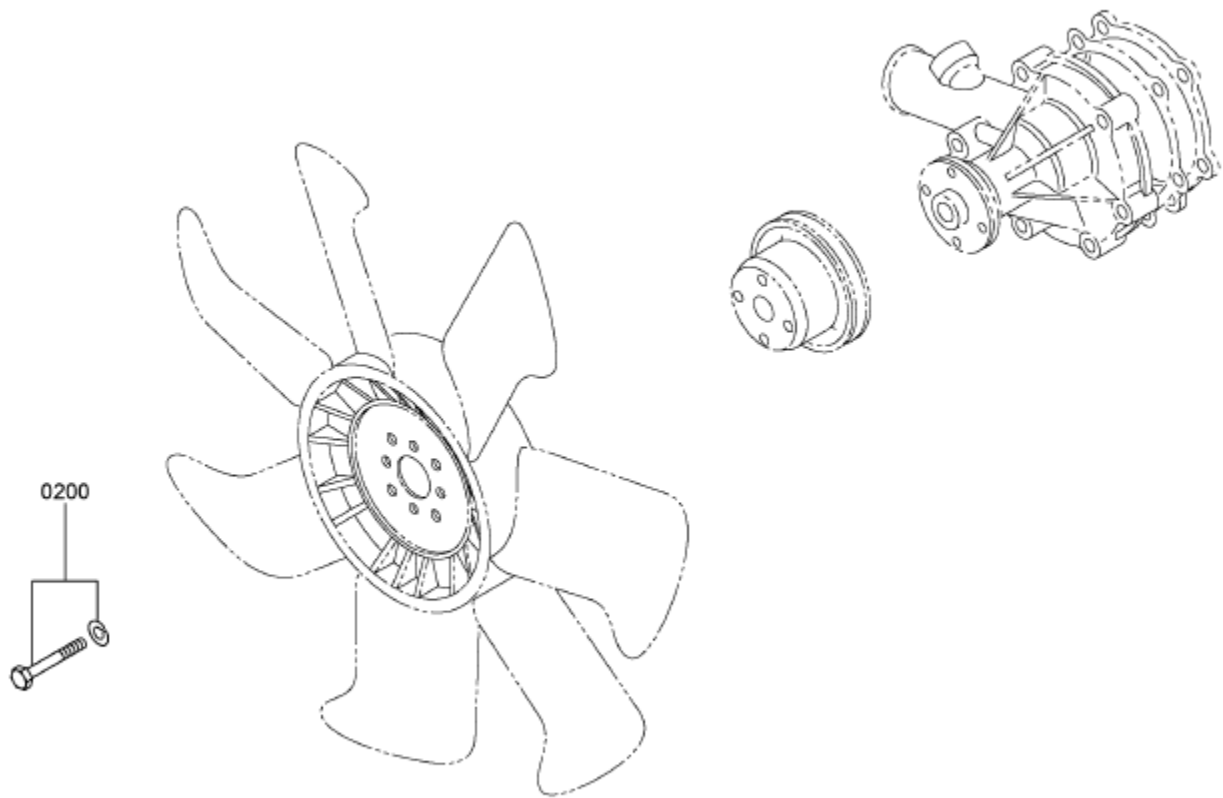
FAN



31. FAN

Ref.No	Part No	Part Name	Description	Qty
0800	39205202	FAN,COOLING		1

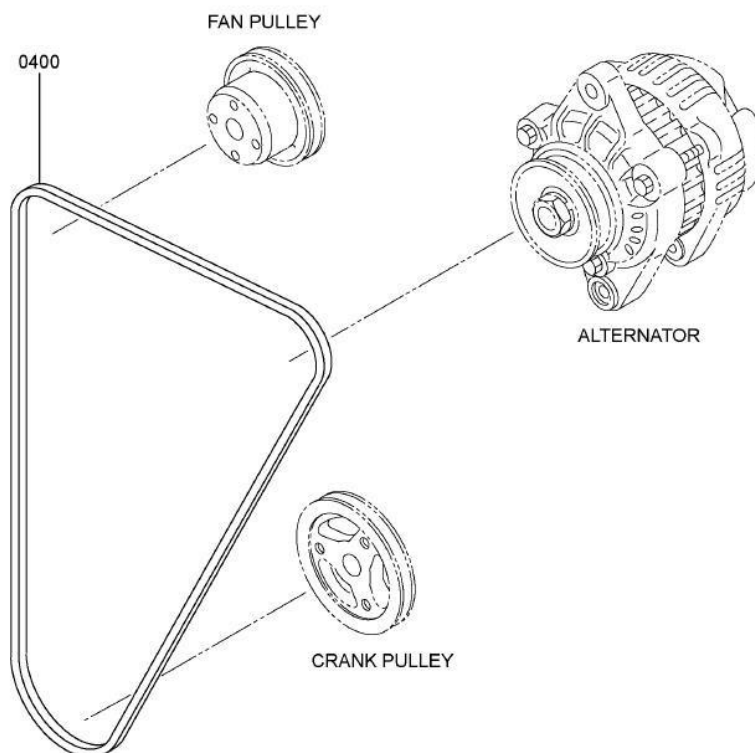
FAN SPACER



32. FAN SPACER

Ref.No	Part No	Part Name	Description	Qty
0200	39207380	BOLT,W/WASHER	B/W	4

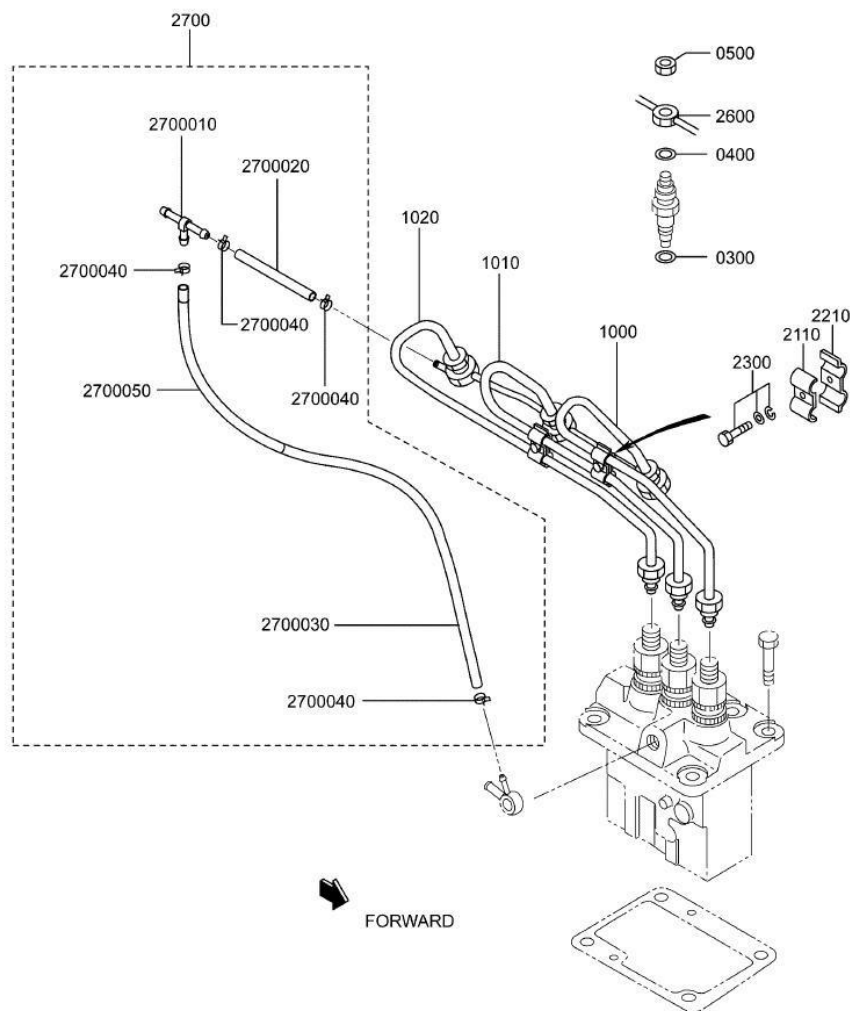
V-BELT



33. V-BELT

Ref.No	Part No	Part Name	Description	Qty
0400	39204607	V-BELT	L=970	1

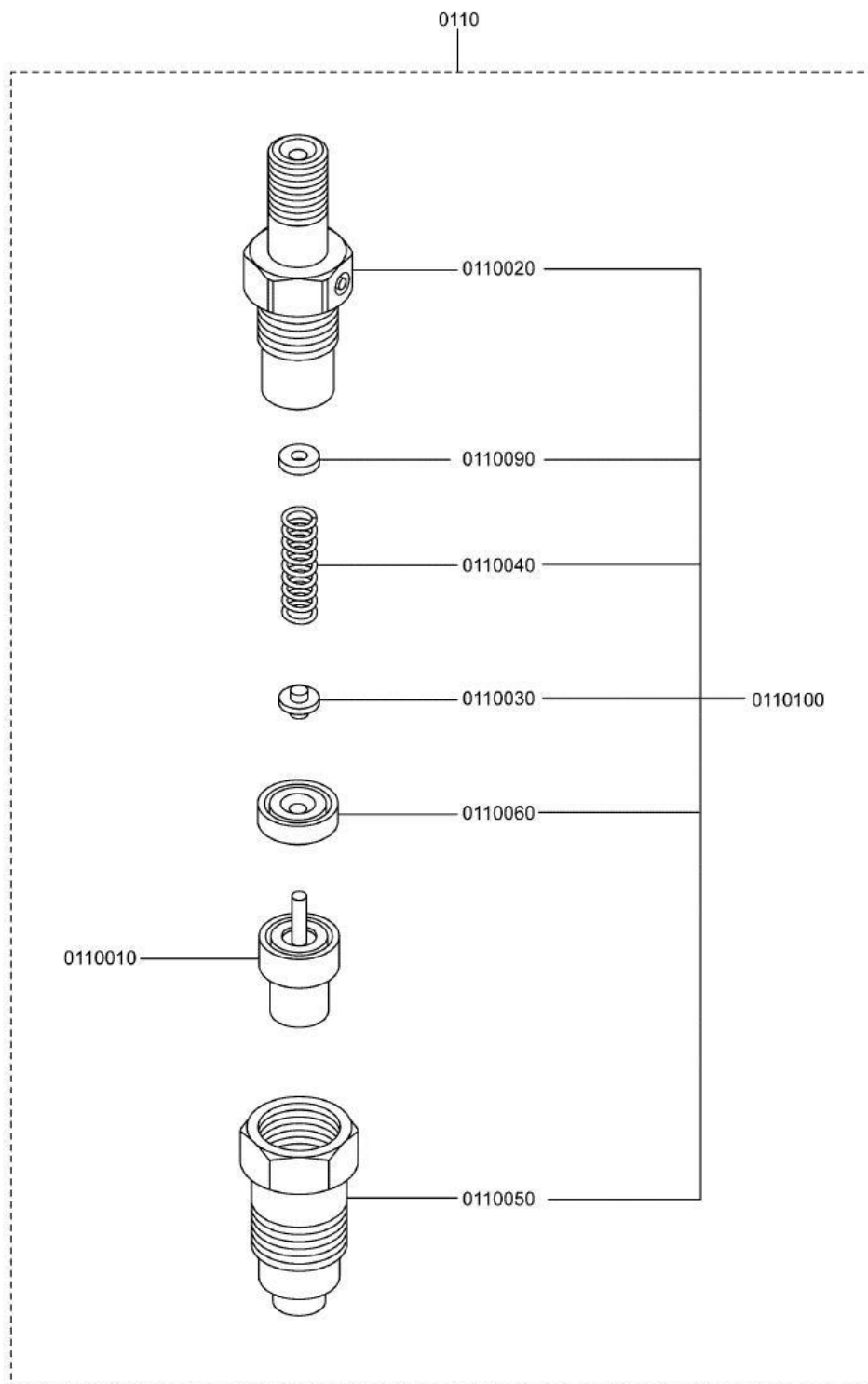
FUEL SYSTEM



34. FUEL SYSTEM

Ref.No	Part No	Part Name	Description	Qty
0300	39204420	GASKET,HOLDER		3
400	39204453	GASKET,FUEL RETURN PIPE		3
500	39207382	NUT		3
1000	39205933	PIPE,INJECTION	NO.1	1
1010	39205934	PIPE,INJECTION	NO.2	1
1020	39205935	PIPE,INJECTION	NO.3	1
2110	39207442	CLAMP		2
2210	39207419	CLAMP		2
2300	39207402	BOLT,W/WASHER	B/W	2
2600	39207501	PIPE,FUEL LEAK OFF		1
2700	39205995	HOSE ASSY,AIR VENT		1
2700010	39205440	JOINT,THREE WAY		1
2700020	39204446	HOSE,FUEL	5X80	1
2700030	39207427	HOSE,FUEL	5X330	1
2700040	39207386	CLIP,HOSE		4
2700050	39207416	HOSE,RUBBER		1

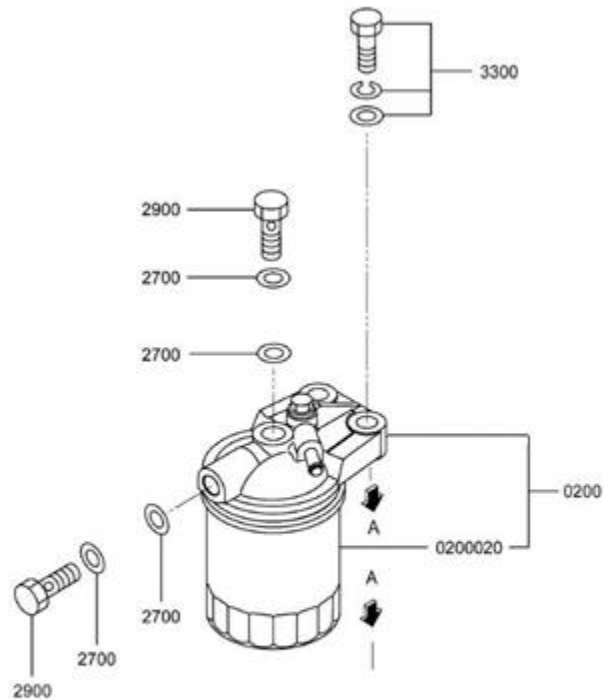
FUEL SYSTEM (NOZZLE ASSY)



35. FUEL SYSTEM (NOZZLE ASSY)

Ref.No	Part No	Part Name	Description	Qty
0110	39205936	NOZZLE ASSY.INJECTION		3
110010	39207478	NOZZLE ASSY		3
110020	39207477	BODY SUB ASSY		3
110030	39207434	PIN,PRESSURE		3
110040	39207457	SPRING,PRESSURE		3
110050	39207468	NUT,NOZZLE RETAINING		3
110060	39207456	PIECE,DISTANCE		3
110090	39207449	SHIM	T=1.25	AR
	39207450	SHIM	T=1.30	AR
	39207451	SHIM	T=1.35	AR
	39207452	SHIM	T=1.40	AR
	39207453	SHIM	T=1.45	AR
	39207441	SHIM	T=1.50	AR
	39207435	SHIM	T=1.55	AR
	39207436	SHIM	T=1.60	AR
110100	39207437	SHIM	T=1.65	AR
	39207438	SHIM	T=1.70	AR
	39207487	HOLDER ASSY		3

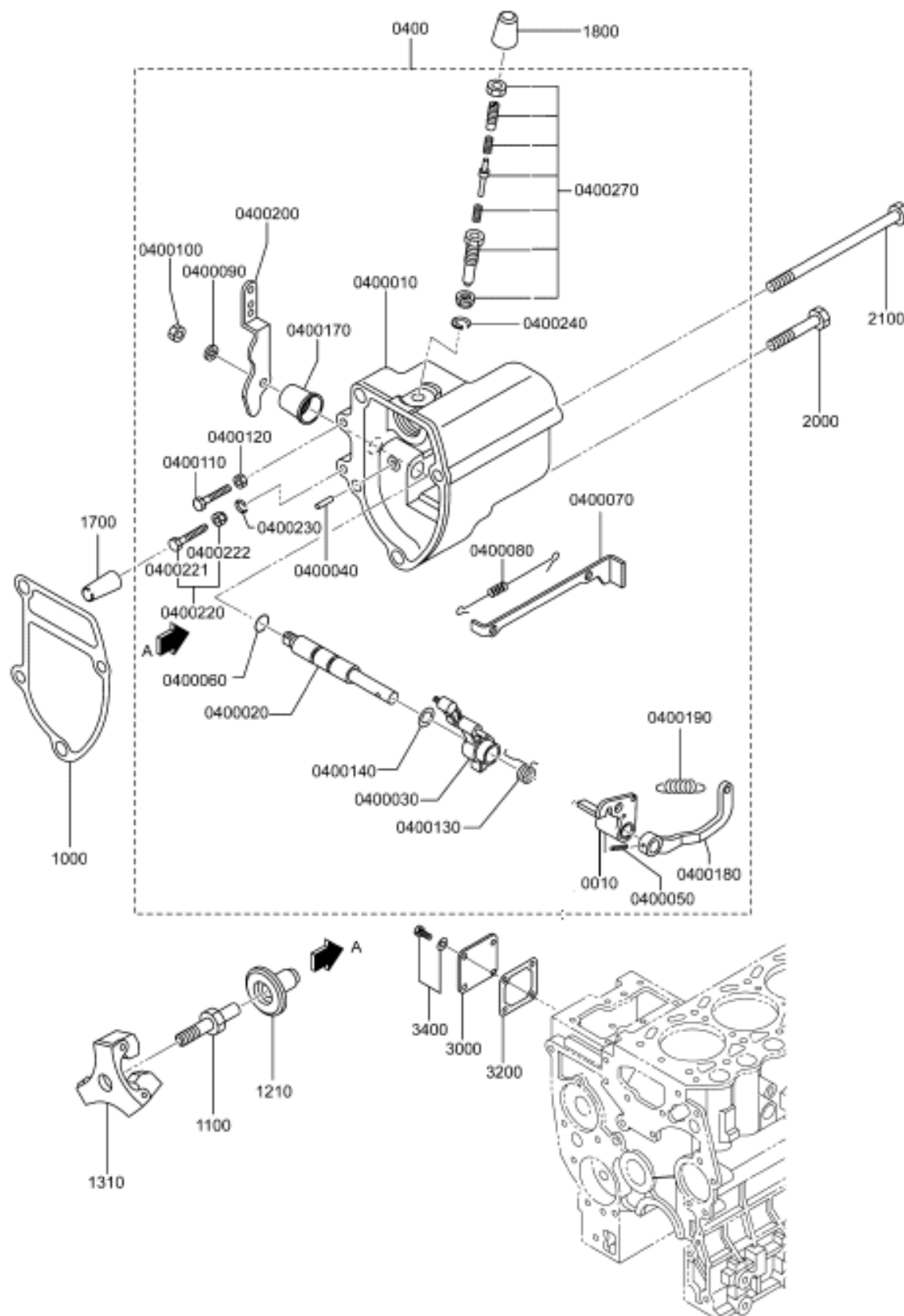
FUEL FILTER



36. FUEL FILTER

Ref.No	Part No	Part Name	Description	Qty
0200	39205981	FILTER ASSY,FUEL		1
200020	39204422	CARTRIDGE,FUEL		1
2700	11500462	WASHER,SEAL		4
2900	11500461	BOLT,EYE		2
3300	39207560	BOLT, WASHER		1

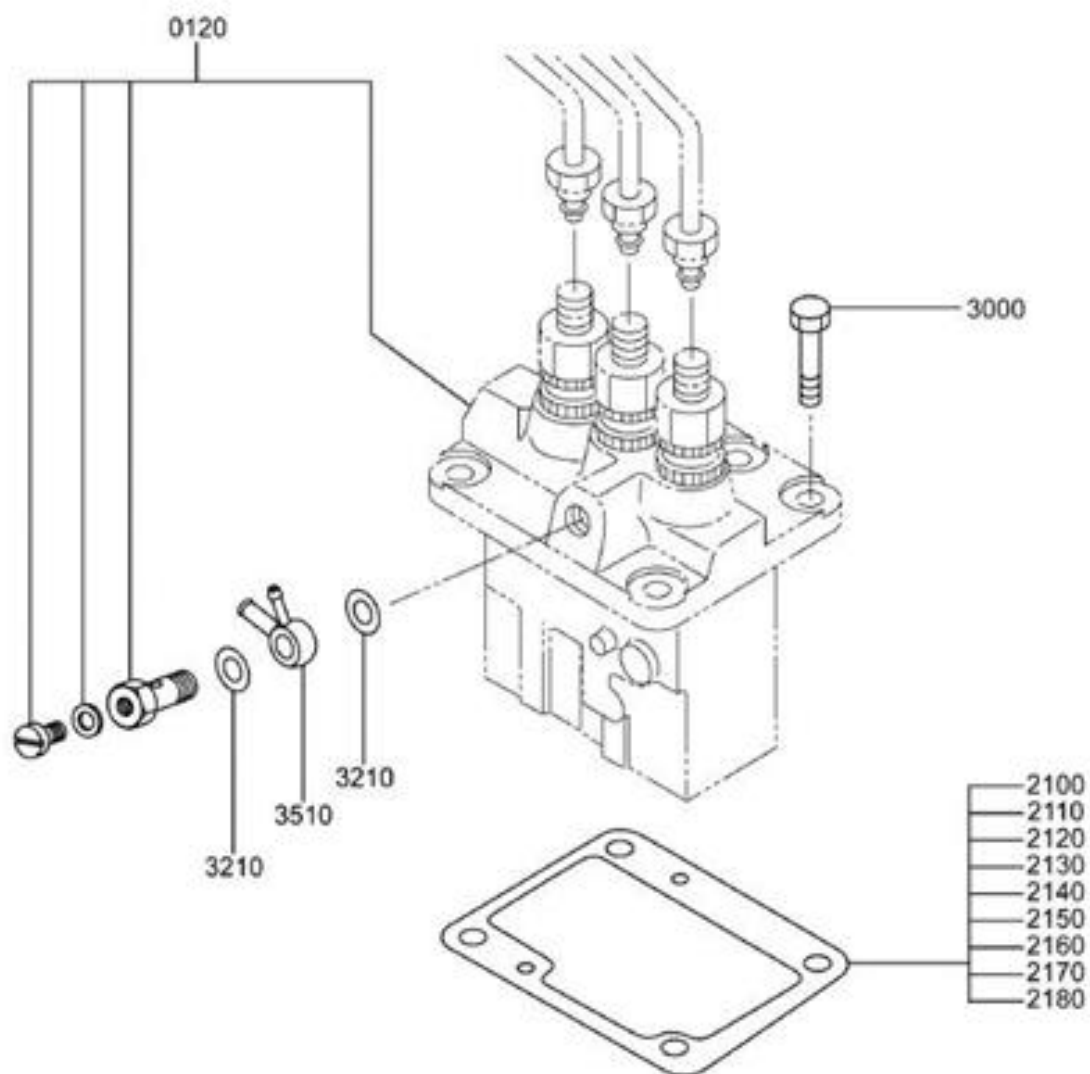
GOVERNOR



37. GOVERNOR

Ref.No	Part No	Part Name	Description	Qty
0010	39206362	LEVER ASSY,TENSION		AR
400	39207561	CASE ASSY,GOVERNOR		1
400010	39207476	CASE,GOVERNOR		1
400020	39207479	SHAFT,GOVERNOR		1
400030	39207475	LEVER,GOVERNOR		1
400040	39207397	PIN,GROOVED		1
400050	39207391	PIN,SPRING		1
400060	39206365	O-RING		1
400070	39206367	TIE-ROD		1
400080	39205937	SPRING,TIE ROD		1
400090	39207370	WASHER,SPRING		1
400100	39207369	NUT,JAM		1
400110	39205983	BOLT,LOW IDLE SET		1
400120	39207367	NUT		1
400130	39206387	SPRING,START		1
400140	39207387	SHIM,GOVERNOR SHAFT		1
400170	39207492	COVER,GOVERNOR SHAFT		1
400180	39207464	LEVER,GOVERNOR SPRING		1
400190	39205938	SPRING,GOVERNOR		1
400200	39207445	LEVER,SPEED CONTROL		1
400220	39207446	BOLT ASSY,HIGH SPEED		1
400221	39207376	BOLT,HIGH SPEED SET		1
400222	39207426	NUT,HIGH SPEED SET		1
400230	39207429	C-RING,HIGH SPEED SET		1
400240	39207431	C-RING,TORQUE SET		1
400270	39207486	SPRING SET,TORQUE		1
1000	39204447	GASKET,GOVERNOR CASE		1
1100	39207469	SHAFT,SLIDING SLEEVE		1
1210	39207470	SLEEVE,SLIDING		1
1310	39207502	WEIGHT ASSY,GOVERNOR		1
1700	39207440	COVER,HIGH SPEED SET		1
1800	39207444	COVER,TORQUE SET		1
2000	39206432	BOLT	8X45	3
2100	39207413	BOLT,GOVERNOR CASE		1
3000	39207439	COVER,TIE ROD		1
3200	39204448	GASKET,TIE ROD COVER		1
3400	39207374	BOLT,W/WASHER	B/W	4

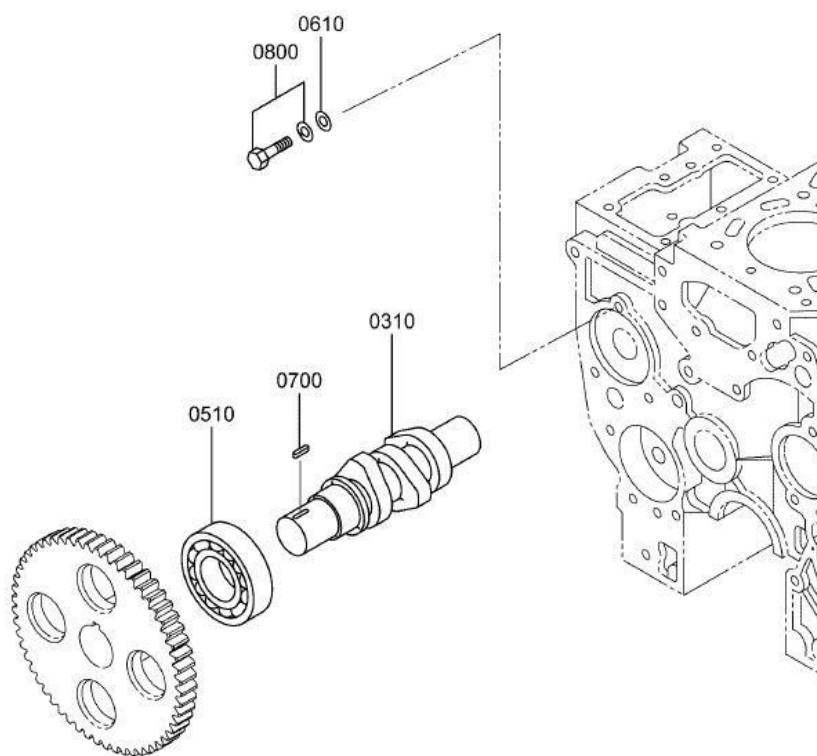
INJECTION PUMP



38. INJECTION PUMP

Ref.No	Part No	Part Name	Description	Qty
0120	39206373	PUMP ASSY,FUEL INJECTION		1
2100	39207256	SHIM,ADJUSTING	T=0.20	AR
2110	39206374	SHIM,ADJUSTING	T=0.30	AR
2120	39207597	SHIM,ADJUSTING	T=0.40	AR
2130	39207598	SHIM,ADJUSTING	T=0.50	AR
2140	39207599	SHIM,ADJUSTING	T=0.60	AR
2150	39207600	SHIM,ADJUSTING	T=0.70	AR
2160	39207601	SHIM,ADJUSTING	T=0.80	AR
2170	39207602	SHIM,ADJUSTING	T=0.90	AR
2180	39207603	SHIM,ADJUSTING	T=1.00	AR
3000	39207371	BOLT	8X20	4
3210	39206395	WASHER,SEAL		2
3510	39206828	COLLAR,UNION		1

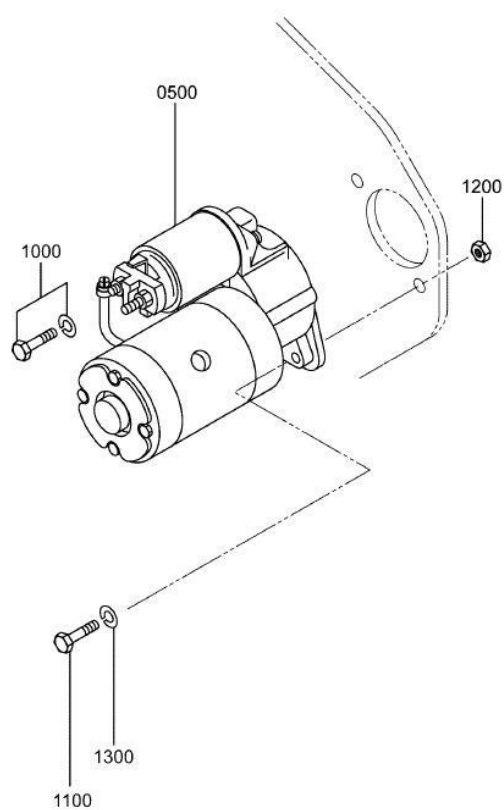
FUEL INJECTION PUMP DRIVE



39. FUEL INJECTION PUMP DRIVE

Ref.No	Part No	Part Name	Description	Qty
0310	39207482	SHAFT,FUEL INJECTION PUMP		1
510	39207462	BEARING,RADIAL BALL		1
610	39207423	WASHER		1
700	39206388	KEY,SUNK		1
800	39207384	BOLT,W/WASHER	B/W	1

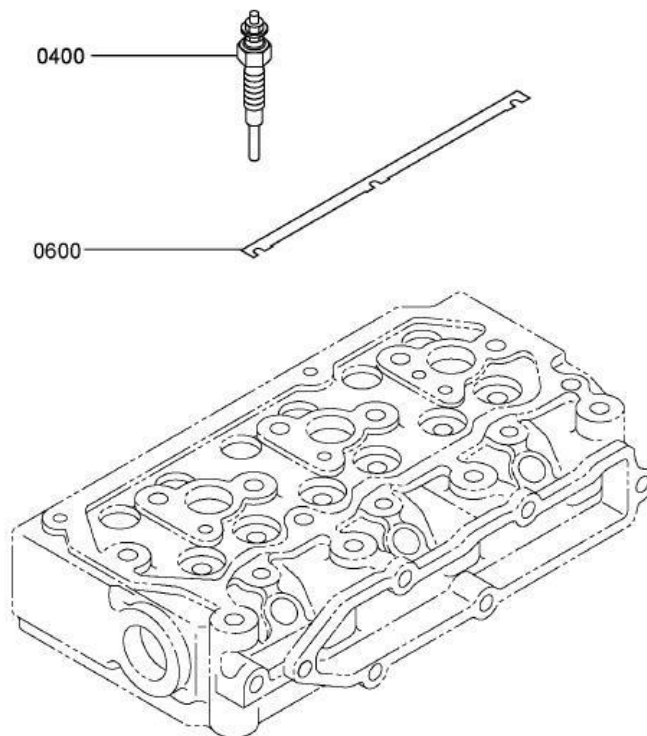
STARTER (12V-1.7kW)



40. STARTER (12V-1.7kW)

Ref.No	Part No	Part Name	Description	Qty
0500	39205207	STARTER ASSY		1
1000	39205824	BOLT,W/WASHER	B/W	1
1100	39205823	BOLT,STARTER	10X45	1
1200	39205990	NUT		1
1300	39205989	WASHER,SPRING		1

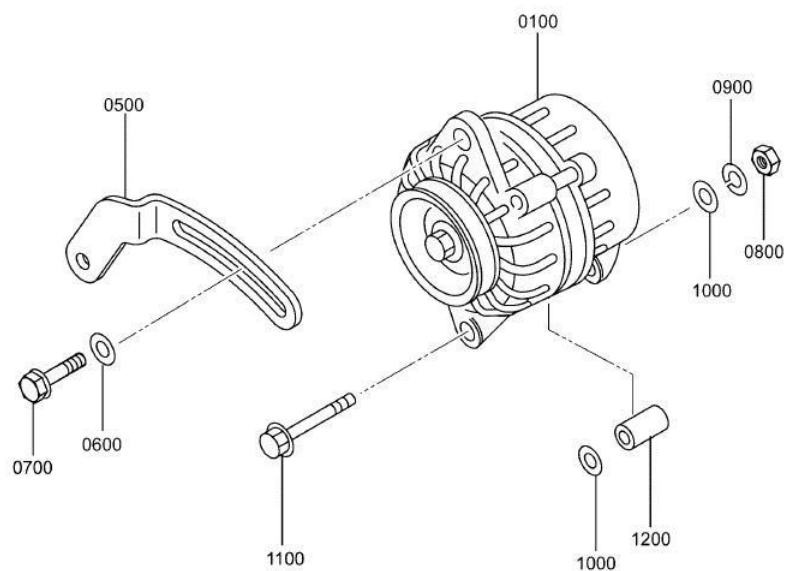
GLOW PLUG & WIRE



41. GLOW PLUG & WIRE

Ref.No	Part No	Part Name	Description	Qty
0400	39205725	PLUG,GLOW	12V	3
600	39205939	PLATE,CONNECTION		1

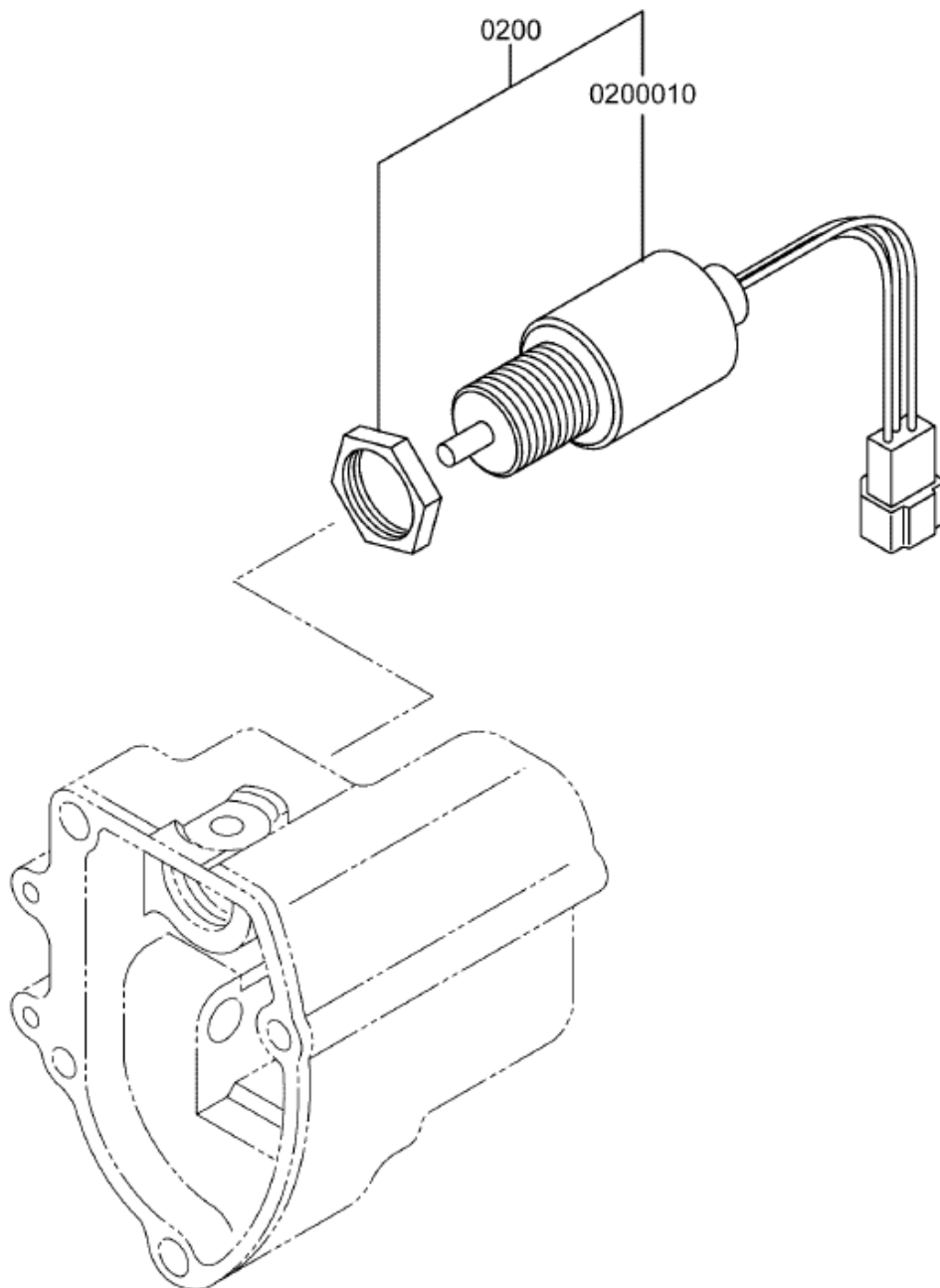
ALTERNATOR (12V-65A)



42. ALTERNATOR (12V-65A)

Ref.No	Part No	Part Name	Description	Qty
0100	39205206	ALTERNATOR		1
500	39206451	PLATE,ADJUSTING		1
600	39205992	WASHER		1
700	39205991	BOLT,FLANGE		1
800	39205990	NUT		1
900	39205989	WASHER,SPRING		1
1000	39205987	WASHER,PLAIN		2
1100	39205986	BOLT,FLANGE		1
1200	39205988	SPACER,ALTERNATOR		1

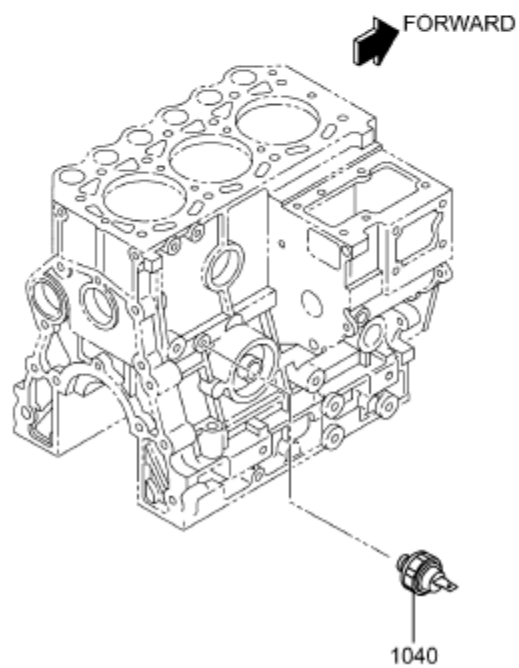
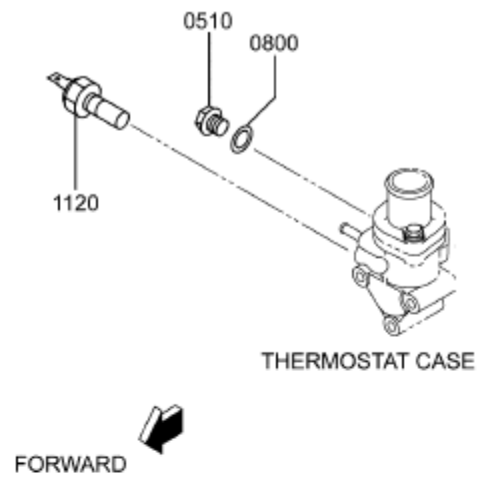
ENGINE CONTROL (STOP)



43. ENGINE CONTROL (STOP)

Ref.No	Part No	Part Name	Description	Qty
0200	39206368	SOLENOID & NUT SET		1

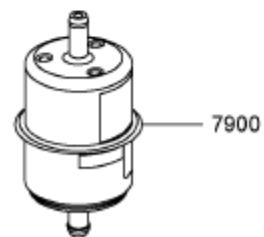
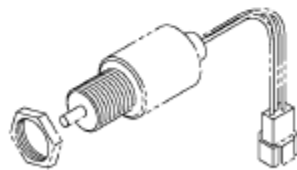
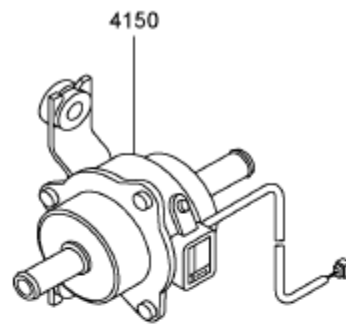
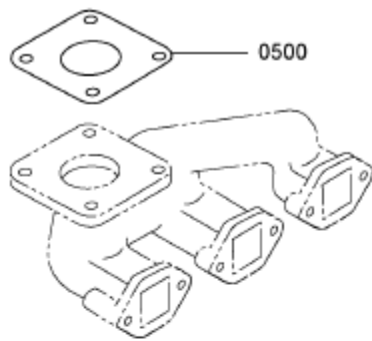
INSTRUMENT



44. INSTRUMENT

Ref.No	Part No	Part Name	Description	Qty
510	39206452	PLUG,DRAIN		1
800	39204455	WASHER,SEALING		2
1040	39204429	SWITCH,OIL PRESSURE		1
1120	39204423	SENSOR,TEMPERATURE		1

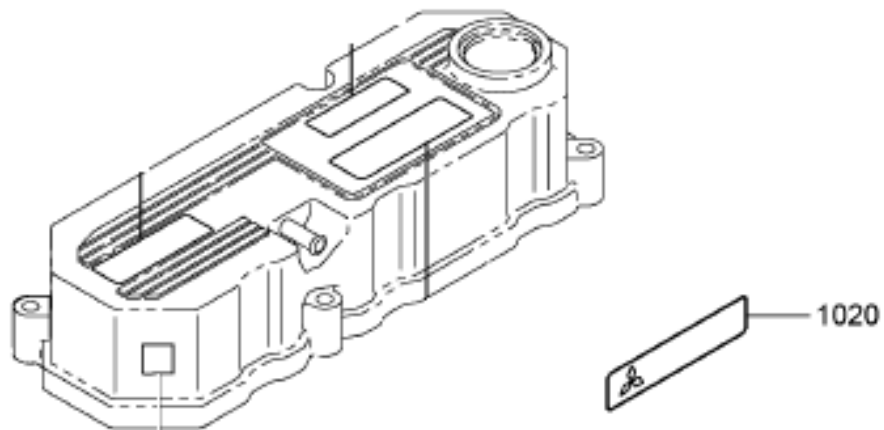
ACCESSORY



45. ACCESSORY

Ref.No	Part No	Part Name	Description	Qty
0500	39204106	GASKET,MUFFLER		1
4150	39205109	PUMP ASSY,FUEL		1
7900	39204421	PRE FILTER,FUEL		1

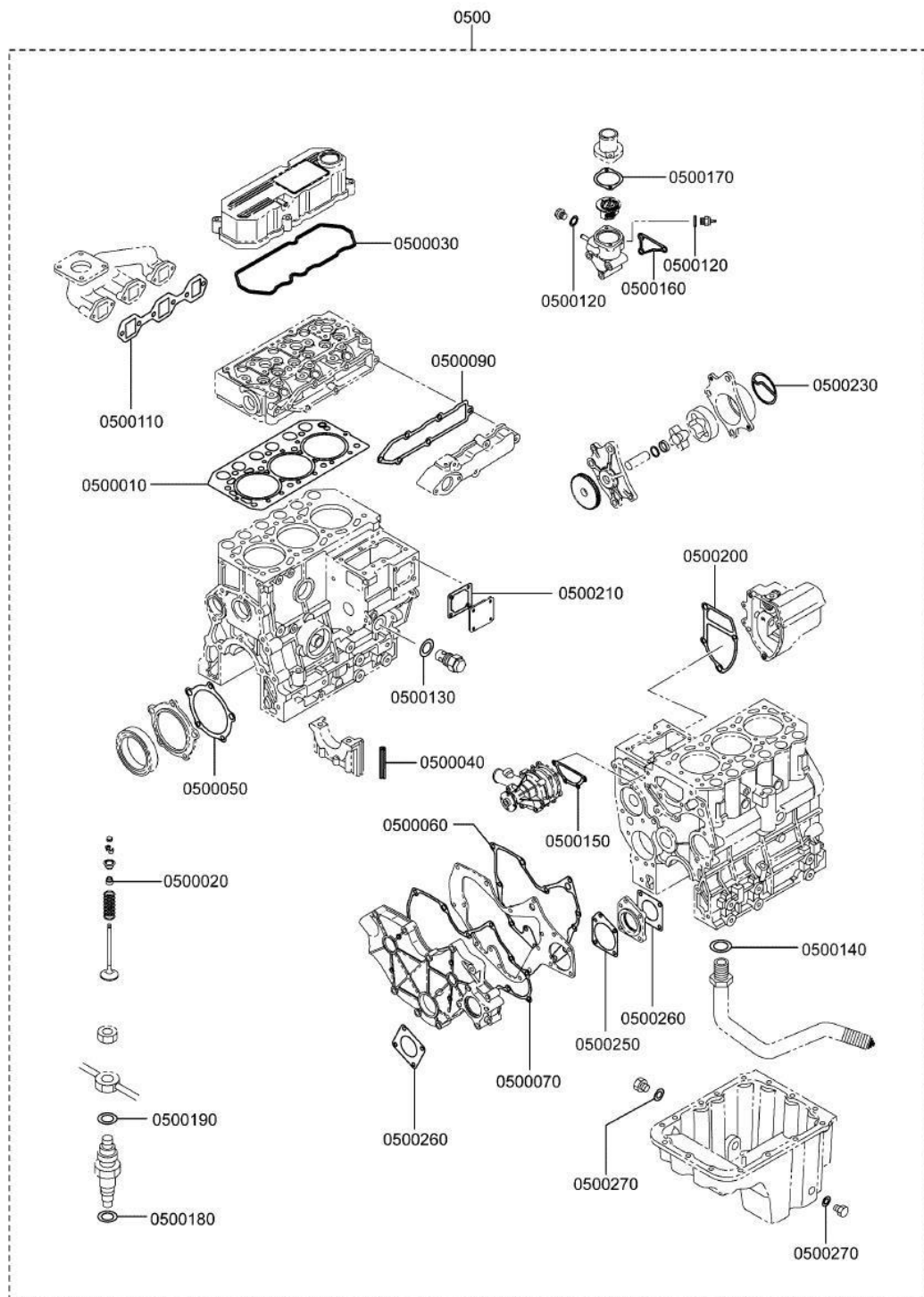
NAME PLATE



46. NAME PLATE

Ref.No	Part No	Part Name	Description	Qty
1020	39207573	PLATE,NAME		1

OVERHAUL GASKET KIT



47. OVERHAUL GASKET KIT

Ref.No	Part No	Part Name	Description	Qty
0500	39206393	GASKET KIT,OVERHAUL		1
500010	39204430	GASKET,CYLINDER HEAD		1
500020	39204454	SEAL,VALVE STEM		6
500030	39204431	GASKET,ROCKER COVER		1
500040	39204425	SEAL,SIDE		4
500050	39204433	GASKET,OIL SEAL CASE		1
500060	39204434	GASKET,FRONT PLATE		1
500070	39207463	GASKET,GEAR CASE		1
500090	39204437	GASKET,INLET COVER		1
500110	39204432	GASKET,EXHAUST MANIFOLD		1
500120	39204455	WASHER,SEALING		3
500130	39204440	GASKET		1
500140	39204439	GASKET		1
500150	39204442	GASKET,WATER PUMP		1
500160	39204444	GASKET,THERMOCASE		1
500170	39206394	GASKET,THERMOSTAT		1
500180	39204420	GASKET,HOLDER		3
500190	39204453	GASKET,FUEL RETURN PIPE		3
500200	39204447	GASKET,GOVERNOR CASE		1
500210	39204448	GASKET,TIE ROD COVER		1
500230	39204427	PACKING,BODY		1
500250	39204435	GASKET,HOUSING		1
500260	39204415	GASKET,OIL PUMP COVER		2
500270	39204452	GASKET		2

